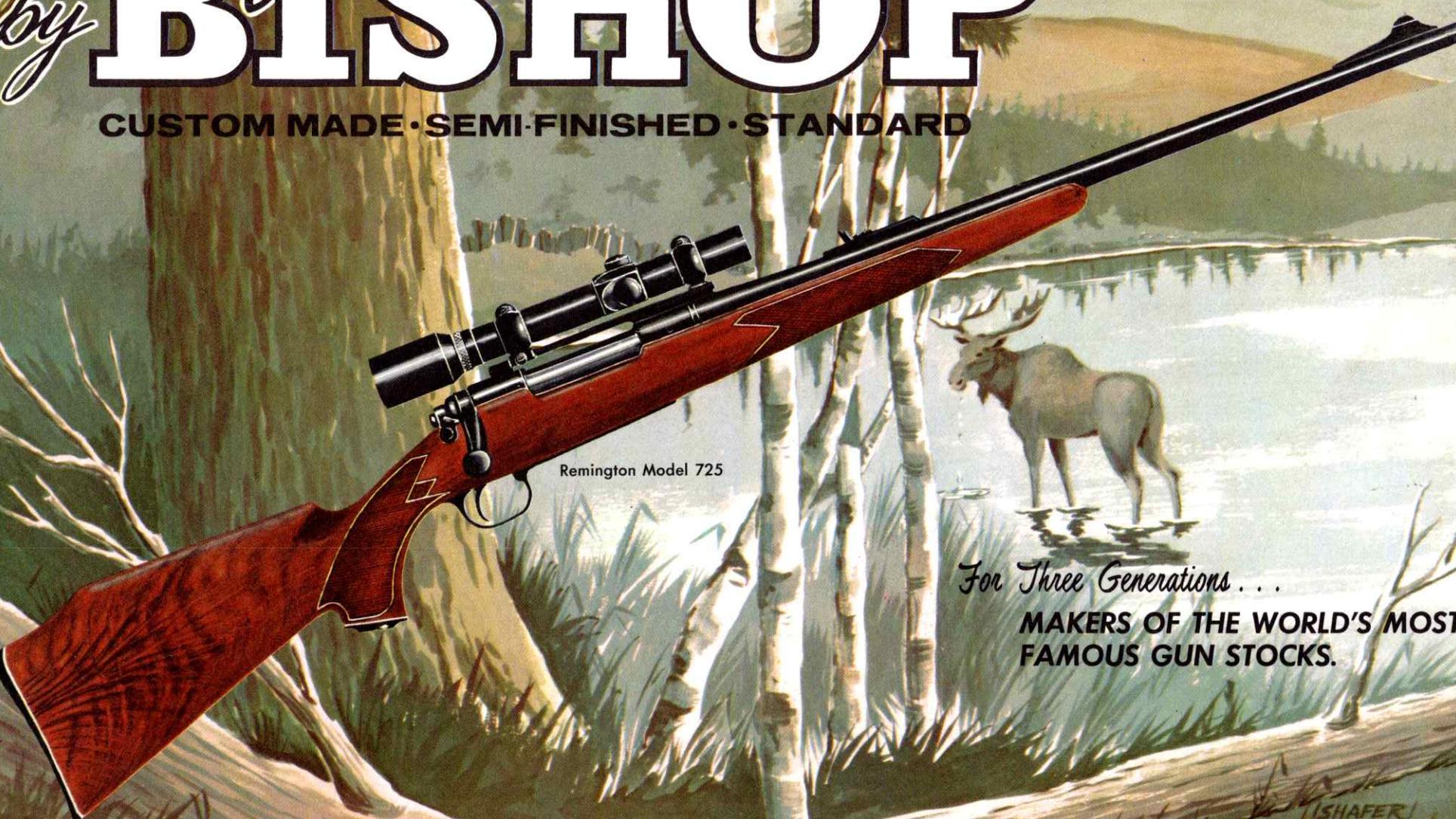


Gun Stocks
by **BISHOP**

CUSTOM MADE • SEMI-FINISHED • STANDARD



Remington Model 725

For Three Generations . . .

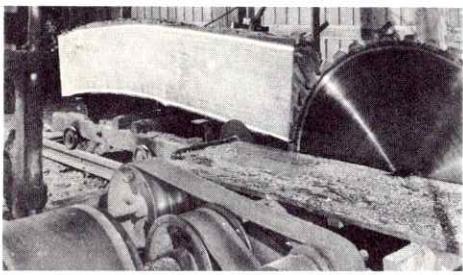
**MAKERS OF THE WORLD'S MOST
FAMOUS GUN STOCKS.**

SHAFER

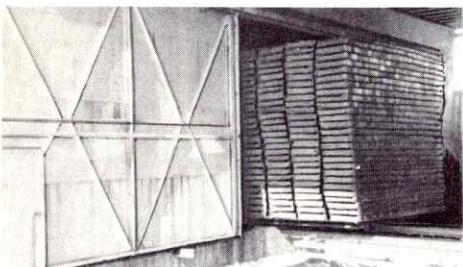
BISHOP STOCKS ARE INTERNATIONALLY KNOWN



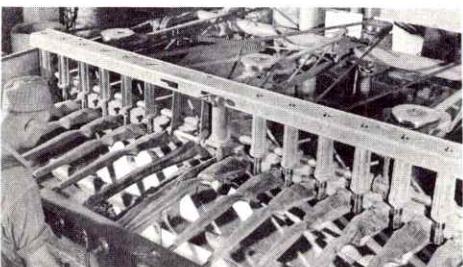
Only Bishop selects the growing trees from which is obtained the world's finest walnut.



Logs are cut into flitches at saw mill.



Four months in these dry kilns reduces moisture content to 8%.



Shaping 12 rifle stocks at a time on Bishop's profiler. Two pattern stocks assure complete accuracy of reproduction.

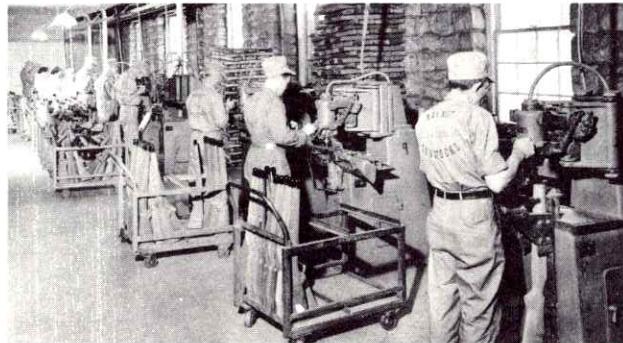
For Three Generations Preferred by Most Shooters.

A lengthy foreword or introduction of the internationally known line of BISHOP stocks will not be necessary, as most shooters, when they think of re-stocking their rifles and shotguns, think only of a BISHOP stock.

In this catalog we present the items we manufacture and the services we perform. It is beyond the scope of this catalog to list all of the various accessories we carry. And if you have a special problem, we are always glad to offer our advice, suggestions and recommendations, as well as to give estimates.

Our present line of BISHOP stocks is the result of many years of painstaking effort to make a stock that is perfect in every detail. The dimensions and shape of a BISHOP stock are not altogether our own idea, as we have never failed to listen to the advice and demands of our many customers.

By combining high quality with reasonable prices, we have built up a clientele which reaches into every state of the Union and 54 other countries of the world. BISHOP has been stock-making for many years—three generations in fact. Few other trades require as much experience and knowledge, combined with a sense of responsibility toward the customers.



We make our own steel dies for inlaying, and use a separate router for each inlaying operation.

BISHOP GRADING METHOD

The quality of our walnut is the finest, our rules of grading are uniform and consistent.

There are two distinct grains of walnut, edge grain (or quarter-sawed) and flat-sawed giving more variety of grain pattern. Both types are equal in strength and quality. The difference is obtained from sawing at various angles to the annual or growth rings of the tree.

LEADER grade is our economy stock, a big bargain and a popular seller. However, it may have minor natural wood irregularities and/or white wood. As far as strength and service are concerned, it is equal to our better grades.

SUPERIOR grade is our better quality stock from Select walnut.

IMPERIAL grade is our best quality stock from Prime select walnut. Occasionally there may be some slight figure in the wood.

Stock in any of these grades will take a beautiful finish and will checker sharply.

Our Fancy stocks are graded in 5 grades, slight fancy #5 through deluxe #1 in figured burl, stump, crotch and fiddleback grains. The demand for fancy figured walnut far exceeds the supply; and we cannot guarantee prompt shipment. For this reason we recommend that you specify an alternate grade or grain so that we may make a satisfactory selection. Sometimes it happens that we cannot make delivery on either choice. In that case, we will write you the probable delivery date, and you may advise us to hold your order or cancel!



Quarter Sawed



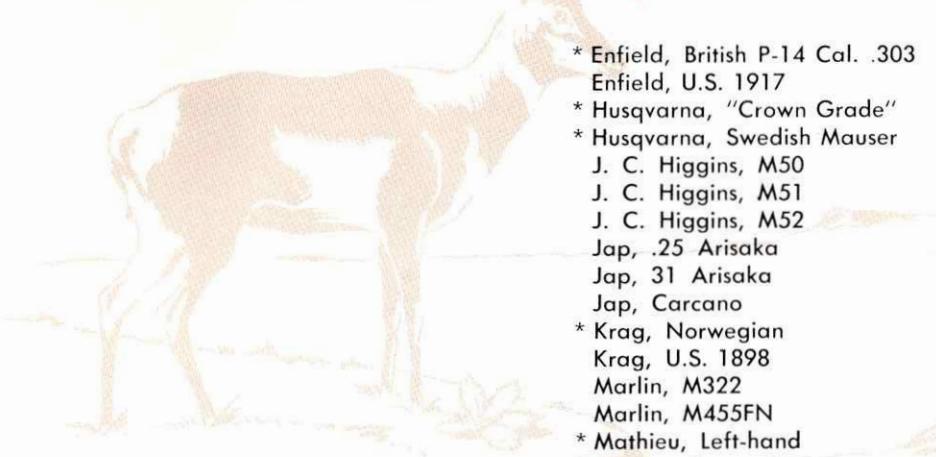
Flat Sawed

BISHOP GUARANTEE OF SATISFACTION

We guarantee complete satisfaction and, if our selection or grading is not what you desire, you may return the stock.

If, for any reason, a BISHOP stock is returned, full refund, or other satisfactory adjustment will be made PROVIDED the stock has not been mutilated in any way making it unfit for service. However, in some cases, a customer may cut into a defect in final shaping which was not visible when the stock was shipped; if this happens we will gladly replace the stock with a new one, reserving the right to inspect the stock ourselves.

BISHOP "Sportsman" STANDARD FINISHED STOCK

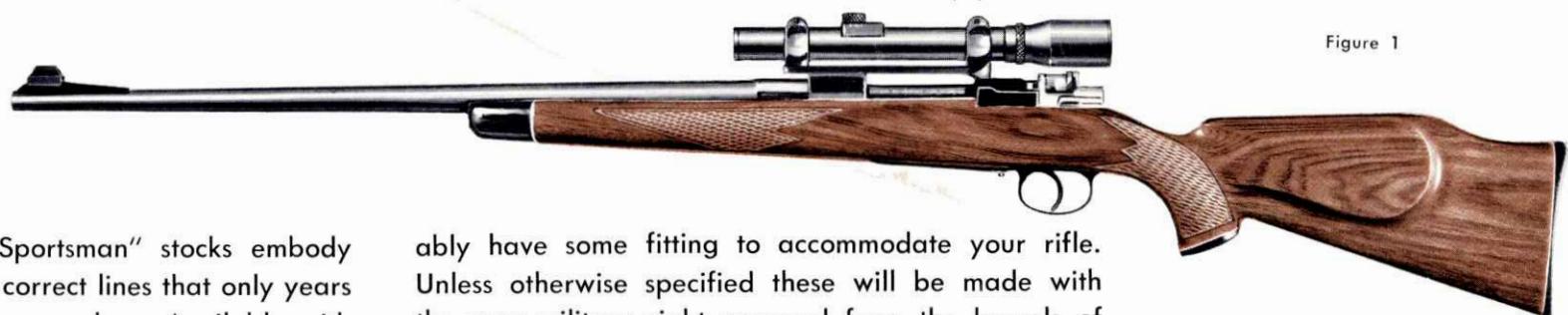


- * Enfield, British P-14 Cal. .303
- Enfield, U.S. 1917
- * Husqvarna, "Crown Grade"
- * Husqvarna, Swedish Mauser
- J. C. Higgins, M50
- J. C. Higgins, M51
- J. C. Higgins, M52
- Jap., .25 Arisaka
- Jap., 31 Arisaka
- Jap., Carcano
- * Krag, Norwegian
- Krag, U.S. 1898
- Marlin, M322
- Marlin, M455FN
- * Mathieu, Left-hand
- * Mauser, Brevex Magnum
- * Mauser, G33/40
- * Mauser, M93 (Spanish)
- Mauser, M94 (Swedish)

AVAILABLE FOR:

- * Mauser, M95 (Mexican)
- Mauser, M96 (Swedish)
- Mauser, M98
(with large receiver ring)
- * Mauser, G98/40
- * Mauser, M98 Karbine
(with small receiver ring)
- * Mauser, 1924 (Jugoslav)
- * Mauser, Magnum
- Mauser, F. N.
- * Mauser, Magnum F. N.
- * Mauser, Sako Magnum
- * Mauser, Swedish Husqvarna
- * Remington, M34
- * Remington, M30-S
- * Remington, M720
- Remington, M721
- Remington, M722
- Remington, M725
- Russian, 7.62
- * Sako, L-57
- Sako, .222
- Sako, Magnum-Mauser
- Savage M110R
- Savage M110L
- Savage M340
- Savage M342
- * Schultz & Larsen, M54J
- Springfield, U.S. 1903
- Springfield, U.S. 1903A3
- Springfield, U.S. 1922 M1 .22 Cal.
- Springfield, U.S. 1922 M2 .22 Cal.
- * Terni, Italian M38
- * Terni, Mannlicher-Carcano Carbine
- * Weatherby
- Winchester, M43
- * Winchester, M54
- Winchester, M70

These same stocks available semi-finished see page 12



Our Standard finished "Sportsman" stocks embody the grace, proportion and correct lines that only years of custom stock making can produce. Available with cheekpiece for right or left-handed shooters. Checkered in standard style as shown. Finished with hand rubbed lacquer finish. The extreme length of pull is 14"; however, another inch can be obtained by the installation of a recoil pad.

We prefer to hand fit and build this stock to your rifle. This assures a proper fit of your barreled action to the stock.

However, if you do not care to send in your rifle, we will hand fit and build your stock on our standard shop rifle, (if available). Due to minor variations between individual rifles of the same model, you would prob-

ably have some fitting to accommodate your rifle. Unless otherwise specified these will be made with the rear military sight removed from the barrels of the Springfield and Mauser rifles. Specify telescopic or iron sighting equipment.

Marked *above we will need your rifle for fitting purposes. Your rifle must, of course, be sent to us for this service.

Available at this price only for the standard models of the popular makes of rifles listed. When in doubt, or when other than standard alterations have been made on rifle, write for quotations.

When ordering, be sure to state whether "Right handed" or "Left handed shooter".

STOCK DIMENSIONS:

Length of Pull to 14"
Drop at comb to Clear Bolt
Drop at heel and Monte Carlo
depending on sighting equipment

PRICED AT

Without Checkering.....	\$27.50
With Checkering.....	32.50

BISHOP "Custom" Finished SPOTER STOCKS



These same stocks available semi-finished see page 12

As implied by its name "Custom", here is a beautiful, scientifically correct stock for your rifle, leaving little to be desired in a sporting arm.

We build this stock to your desire with any style cheekpiece shown in this catalog, for right or left-handed shooter (refer to figure number of each detail desired,) with or without Monte Carlo; choice of standard weight or Bishop's lightweight, choice of Tenite forend cap, schnibble or plain wood tip, choice of black or ivory fittings (contrasting inserts optional). Checkered in our deluxe style (18 lines) checkering. Finished with hand rubbed lacquer or oil finish. The extreme length of pull is 14". However, another inch can be obtained by the installation of a recoil pad at extra cost.

STOCK DIMENSIONS:

Length of Pull to 14"

Drop at heel and Monte Carlo depending on sighting equipment

Drop at Comb to clear Bolt

Data you furnish us on Bishop's Fitting Chart will help us to understand your shooting problems and enable us to build a stock to fit you perfectly.

Figure 2

Figure 3

Hand carvings illustrated in this catalog are available at extra cost.

Finer checkering (20 to 24 line) available at \$5.00 additional cost. It will be necessary for you to send your rifle to us for fitting as we build this stock on your rifle only.

Available at these prices only for the standard model of the popular makes of rifles listed. When in doubt, or when other than standard alterations have been made on rifle, write for quotations.

When ordering, be sure to state whether "Right handed" or "Left handed shooter".

BISHOP "Custom" Finished SPOTER STOCKS



Data you furnish us on Bishop's Fitting Chart will help us to understand your shooting problems and enable us to build a stock to fit you perfectly.

These same stocks available semi-finished see page 12

GRADES and PRICES

Imperial	\$50.00
Slightly fancy #5 walnut.....	55.00
Medium fancy #4 walnut....	60.00
Fancy #3 walnut.....	67.50
Extra fancy #2 walnut.....	77.50
Deluxe Fancy #1 walnut.....	90.00

All prices quoted in our catalog do not include postage.

Enfield, British P-14 Cal. .303
 Enfield, U.S. 1917
 Husqvarna, "Crown Grade"
 Husqvarna, Swedish Mauser
 J. C. Higgins, M50
 J. C. Higgins, M51
 J. C. Higgins, M52
 Jap, .25 Arisaka
 Jap, .31 Arisaka
 Jap, Carcano
 Krag, Norwegian
 Krag, U.S. 1898
 Marlin, M322
 Marlin, M455FN
 Mathieu, Left-hand
 Mauser, Brevex Magnum
 Mauser, G33/40
 Mauser, M93 (Spanish)
 Mauser, M94 (Swedish)

AVAILABLE FOR:

Mauser, M95 (Mexican)
 Mauser, M96 (Swedish)
 Mauser, M98 (with large receiver ring)
 Mauser, G98/40
 Mauser, M98 Karbine
 (with small receiver ring)
 Mauser, 1924 (Jugoslav)
 Mauser, Magnum
 Mauser, F.N.
 Mauser, Magnum F.N.
 Mauser, Sako Magnum
 Mauser, Swedish Husqvarna
 Remington, M30-S
 Remington, M34
 Remington, M720
 Remington, M721
 Remington, M722
 Remington, M725
 Russian, 7.62
 Sako, L-57
 Sako, .222
 Sako, Magnum-Mauser
 Savage, M110R
 Savage, M110L
 Savage, M340
 Savage, M342
 Schultz & Larsen M54J
 Springfield, U.S. 1903
 Springfield, U.S. 1903A3
 Springfield, U.S. 1922 M1 .22 Cal.
 Springfield, U.S. 1922 M2 .22 Cal.
 Terni, Italian M38
 Terni, Mannlicher-Carcano Carbine
 Weatherby
 Winchester, M43
 Winchester, M54
 Winchester, M70

BISHOP "Western" STANDARD FINISHED SPORTER STOCK



- * Enfield, British P-14 Cal. .303
- Enfield, U.S. 1917
- * Husqvarna, "Crown Grade"
- * Husqvarna, Swedish Mauser
- J. C. Higgins, M50
- J. C. Higgins, M51
- * J. C. Higgins, M52
- Jap, .25 Arisaka
- Jap, 31 Arisaka—
- Krag, U.S. 1898
- Marlin, M322
- Marlin, M455FN
- Mauser, G33/40
- * Mauser, M93 (Spanish)
- Mauser, M94 (Swedish)

AVAILABLE FOR:

- * Mauser 95 (Mexican)
- Mauser, M96 (Swedish)
- Mauser, M98
(with large receiver ring)
- * Mauser, M98 Karbine
(with small receiver ring)
- * Mauser, 1924 (Jugoslav)
- * Mauser, Magnum
- Mauser, F. N.
- * Mauser, Sako-Magnum
- * Mauser, Swedish Husqvarna
- * Remington, M30-S
- * Remington, M720
- Remington, M721
- Remington, M722
- Russian, 7.62
- Sako, .222
- * Sako, Magnum-Mauser
- Springfield, U.S. 1903
- Springfield, U.S. 1903A3
- Springfield, U.S. 1922 M1 .22 Cal.
- Springfield, U.S. 1922 M2 .22 Cal.
- * Terni, Italian M38
- * Terni, Mannlicher-Carcano Carbine
- * Weatherby
- Winchester, M43
- * Winchester, M54
- Winchester, M70

These same stocks available semi-finished see page 14

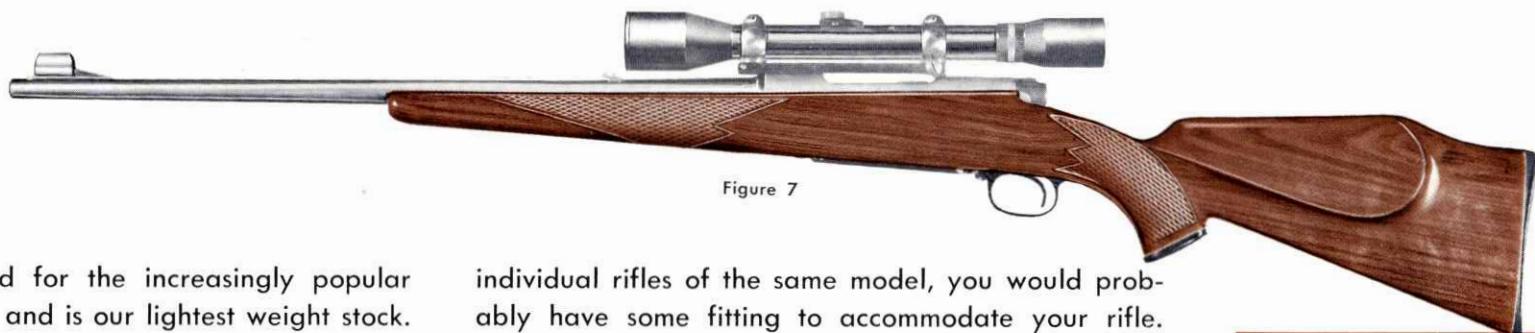


Figure 7

This stock is designed for the increasingly popular featherweight barrels and is our lightest weight stock. It is built to embody all the important features, proportions and correct lines for your sighting equipment, either telescopic or iron sights. Checkered as shown (18 line.) Hand rubbed lacquer finish. The extreme length of pull is 14"; however, another inch can be obtained by the installation of a recoil pad at additional cost.

We prefer to hand fit and build this stock to your rifle. This assures a proper fit of your barreled action to the stock.

However, if you do not care to send in your rifle, we will hand fit and build your stock on our standard shop rifle, (if available). Due to minor variations between

individual rifles of the same model, you would probably have some fitting to accommodate your rifle. Unless otherwise specified these will be made with the rear military sight removed from the barrels of the Springfield and Mauser rifles. Specify telescopic or iron sighting equipment.

Marked *above we will need your rifle for fitting purposes. Your rifle must, of course, be sent to us for this service.

Available at this price only for the standard models of the popular makes of rifles listed. When in doubt, or when other than standard alterations have been made on your rifle, write for quotations.

When ordering, be sure to state whether "Right or Left handed shooter".

STOCK DIMENSIONS:

Length of Pull to 14"
Drop at comb to clear bolt
Drop at heel and Monte Carlo
depending on sighting equipment

PRICED AT

With Checkering.....	\$32.50
Without Checkering....	27.50

All prices quoted in our catalog do not include postage.

BISHOP "Finished" STOCKS AND FORENDS FOR LEVER AND AUTOMATIC REPEATING RIFLES



Figure 8

WINCHESTER MODEL 94



Figure 9

SAVAGE MODEL 99



Figure 10

REMINGTON MODEL 760



Figure 11

REMINGTON MODEL 740

Bishop has designed this stock for use with either iron or scope sights. It features the Monte Carlo with cheekpiece, which we can build to the dimensions required for your sighting equipment, either iron or telescopic.

Not Checkered	Monte Carlo Stock	Beavertail Forend
Superior	\$20.50	\$11.50
Checkered		
Superior	22.50	13.50
Imperial	25.00	15.50
#5 Slightly Fancy	27.50	17.50
#4 Medium Fancy	30.00	20.00
#3 Fancy	35.00	25.50
#2 Extra Fancy	40.00	28.50
#1 Deluxe Fancy	45.00	30.50

AVAILABLE FOR:

- British Lee-Enfield No. 1 Mk 1
- British Lee-Enfield No. 4 Mk 1
- British Lee-Enfield No. 4 Mk 1*
- British Lee-Enfield No. 5 Mk 1
- Marlin 39A
- Marlin 336
- Remington, M740
- Remington, M760
- Savage, M99
- Winchester, M94

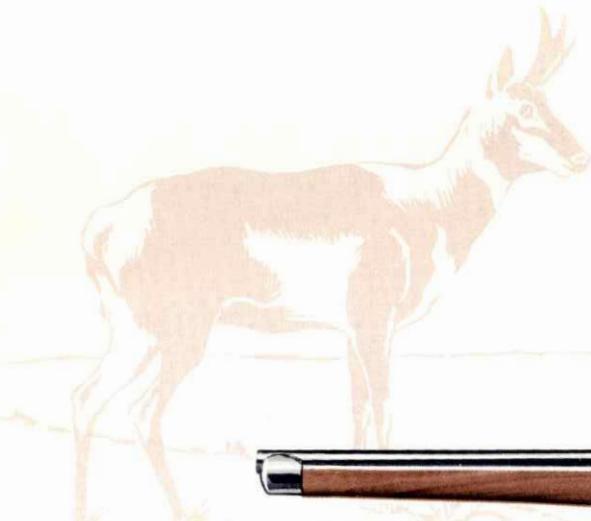
(When ordering be sure to specify either "right-handed shooter" or "left-handed shooter".)

An additional charge of \$5.00 for metal liner in the forend of this rifle.
Prices are for semi-finished stocks

All prices quoted in our catalog do not include postage.

These same stocks available semi-finished see page 15

BISHOP "Mannlicher" TYPE FULL LENGTH CUSTOM FINISHED STOCK



Enfield, British P-14 Cal. .303
 Enfield, U.S. 1917
 J. C. Higgins, M50
 J. C. Higgins, M51
 J. C. Higgins, M52
 Jap, .25 Arisaka
 Jap, .31 Arisaka
 Krag, Norwegian
 Krag, U.S. 1898
 Marlin, M322
 Marlin, M455FN
 Mauser, G33/40

AVAILABLE FOR:

Mauser, M93 (Spanish)
 Mauser, M94 (Swedish)
 Mauser, M95 (Mexican)
 Mauser, M96 (Swedish)
 Mauser, M98 (with large receiver ring)
 Mauser, 1924 (Jugoslav)
 Mauser, F.N.
 Mauser, Sako-Magnum
 Remington, M30-S
 Remington, M721
 Remington, M722

Remington, M725
 Sako, .222
 Sako, Magnum-Mauser
 Savage, M110R
 Savage, M110L
 Springfield, U.S. 1903
 Springfield, U.S. 1903A3
 Springfield, U.S. 1922 M1 .22 Cal.
 Springfield, U.S. 1922 M2 .22 Cal.
 Weatherby
 Winchester, M54
 Winchester, M70

These same stocks available semi-finished see page 16

Superior	\$60.00
Imperial	62.50
Slightly Fancy #5.....	67.50
Med. Fancy #4.....	75.00
Fancy #3.....	82.50
Extra Fancy #2.....	90.00
Deluxe Fancy #1.....	97.50

All prices quoted in our catalog do not include postage.

This stock is designed for rifles with barrel length not to exceed 22" (we recommend a barrel no longer than 20").

This is an exceptionally lightweight stock and in our opinion the finest stock obtainable for mountain hunting. The full length stock protects the rifle barrel particularly when carried on horseback with saddle scabbard.

As its name custom implies this stock can be built with any style cheekpiece shown in this catalog, for right or left-handed shooters, with or without Monte Carlo; choice of black or ivory tenite butt and grip plates, contrasting spacers optional, Bishop schnibble type blued metal muzzle fitting; extreme length of pull 14". (An additional



Figure 12

inch can be had by the use of a recoil pad.) Choice of hand rubbed lacquer or oil finish, checkered in our deluxe style (18 line).

Stock pictured has Niedner steel butt plate and pistol grip cap, available at additional cost.

Finer checkering (20 to 24 line) optional at additional cost of \$5.00.

It will be necessary for you to send your rifle to us for fitting as we build this stock on your rifle only.

Hand carvings illustrated in this catalog are available at additional cost.

Be sure to state whether Right or Left handed shooter.

BISHOP "Varminter" FINISHED SPORTER STOCKS

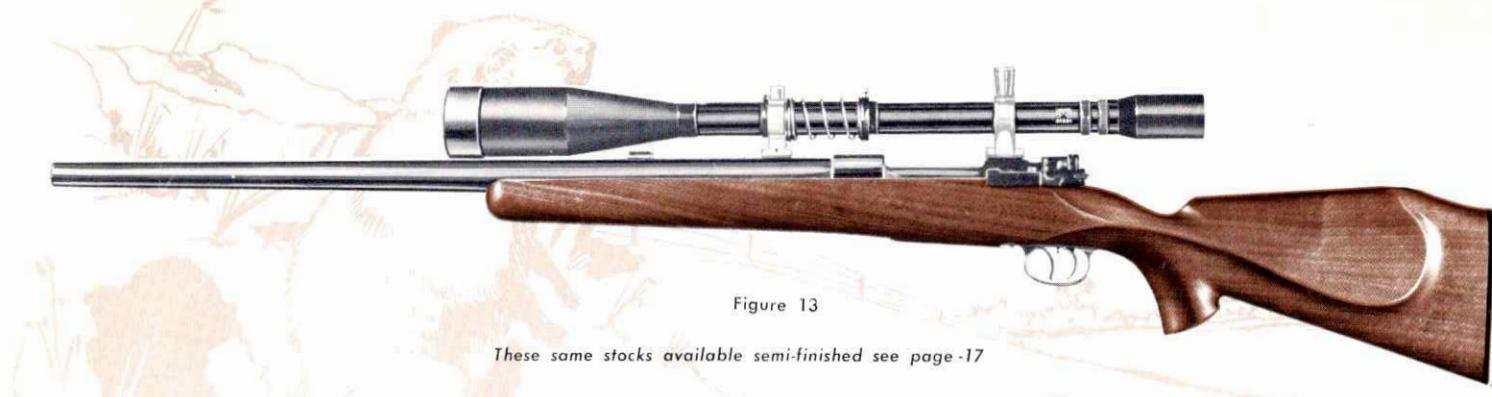


Figure 13

These same stocks available semi-finished see page -17



BISHOP "VARMINTER"

The Bishop "Varminter" Stock features the famous Bishop designing—field proved to give you more kills. The Monte Carlo comb is made as high as possible in the rear to facilitate use of a Varminter Scope. The high Monte Carlo also minimizes the effect of the recoil. The "Varminter" is made with the famous Bishop

close, full curled grip. The Beavertail forearm is 2 $\frac{3}{8}$ in. wide to rear of receiver. Sporter style butt. Average weight of the finished stock is 3 $\frac{1}{2}$ lbs.

Barrel inletted to your specifications—"full floating" or "pressure points" as you specify.



Figure 14



BISHOP "CHUCKER"

The Bishop "Chucker" Stock features a "Beavertail" forearm as shown. The Monte Carlo Comb can be left high in the rear to facilitate the use of the various style scopes. The "Chucker" also features the famous Bishop close, full curled grip and a sporter style buttstock. This stock is exceptionally "easy" on the recoil. Average weight of finished stocks is 2 $\frac{3}{4}$ lbs.

Many of our customers who like a "Beavertail" forend type stock for their hunting rifles buy this stock.

Barrel inletted to your specifications—"full-floating" or "pressure points" as you desire.

Finished as shown, in Superior Walnut.....\$50.00

Finished with checkering..... 60.00

(When ordering be sure to state whether "right-handed shooter" or "left-handed shooter".)

AVAILABLE FOR:

Enfield, British P-14 Cal. .303

Enfield, U.S. 1917

Husqvarna, Swedish Mauser

J. C. Higgins, M50

Jap, .25 Arisaka

Jap, .31 Arisaka

Marlin, M322

Marlin, M455 FN

Mauser, G33/40

Mauser, M93 (Spanish)

Mauser, M94 (Swedish)

Mauser, M95 (Mexican)

Mauser, M96 (Swedish)

Mauser, M98 (with large receiver ring)

Mauser, 1924 (Jugoslav)

Mauser, Magnum

Mauser, F.N.

Mauser, Swedish-Husqvarna

Remington, M30-S

Remington, M721

Remington, M722

Remington, M725

Sako, .222

Springfield, U.S. 1903

Springfield, U.S. 1903A3

Springfield, U.S. 1922 M1 .22 Cal.

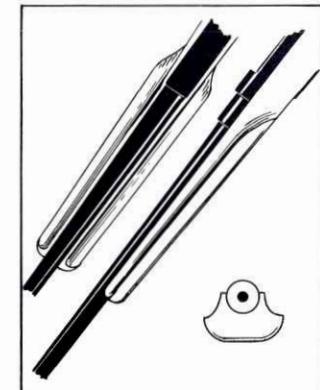
Springfield, U.S. 1922 M2 .22 Cal.

Weatherby

Winchester, M43

Winchester, M54

Winchester, M70



BISHOP "Bench Rest" FINISHED RIFLE STOCKS

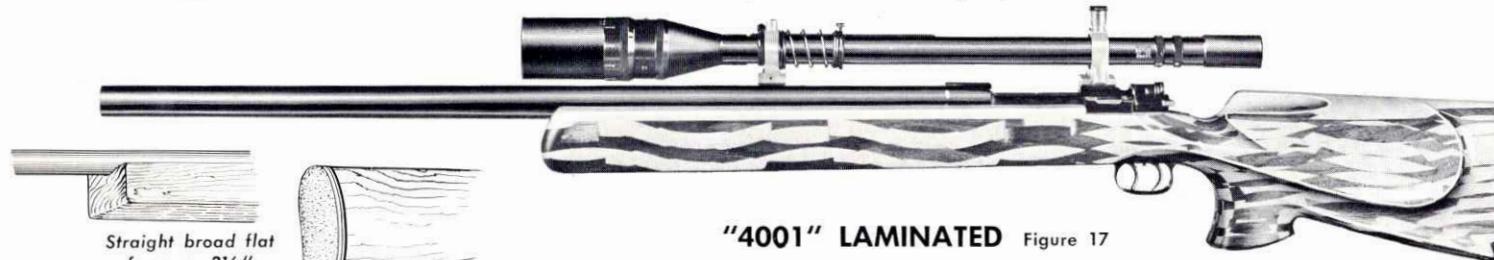


AVAILABLE FOR:

Enfield, British P-14 Cal. .303
Enfield, U.S. 1917
Husqvarna, Swedish Mauser
J. C. Higgins, M50
J. C. Higgins, M51

FINISHED OR SEMI-FINISHED BENCHREST STOCKS

Marlin, M455 FN	Mauser, Magnum	Remington, M722
Mauser, G33/40	Mauser, F.N.	Remington, M725
Mauser, M98 (with large receiver ring)	Mauser, Swedish Husqvarna	Springfield, U.S. 1903
Mauser, M98 Karbine (with small receiver ring)	Remington, M30-S	Springfield, U.S. 1903A3
	Remington, M720	Weatherby
	Remington, M721	Winchester, M70



"4001" LAMINATED Figure 17

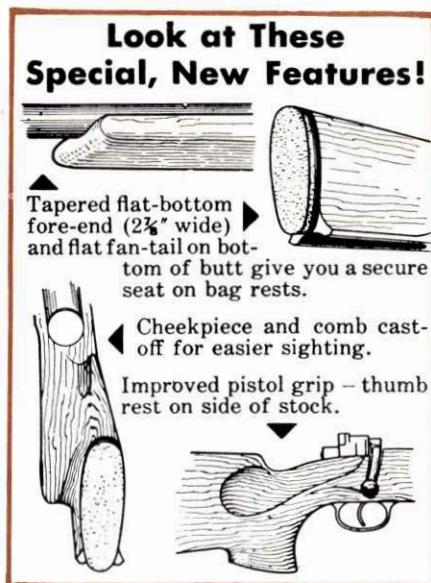
The special features of these benchrest stocks are shown in the sketches, which are self-explanatory.

The barrel will be inletted to your specifications, that is, "full floating" or "pressure points" as you specify.

(When ordering be sure to state whether "right-handed shooter" or "left-handed shooter".)



3 PIECE LAMINATED Figure 18



PRICES

(FINISHED)

"CHALLENGER"	
Walnut—Superior	\$50.00
Imperial	55.00
3-Piece Laminated	60.00
7-Piece Laminated	70.00
"4001" Laminated	90.00

(SEMI-FINISHED)

"CHALLENGER"	
Walnut—Leader	\$17.50
Superior	25.00
Imperial	32.50
3-Piece Laminated	40.00
7-Piece Laminated	45.00
"4001" Laminated	50.00

(When ordering be sure to state whether "right-handed shooter" or "left-handed shooter".)

BISHOP

STOCK IT YOURSELF...

IT'S EASY!

A FEW "DON'TS"

First, before starting, a few "don'ts."

(1) Don't attempt to inlet a stock without the proper tools. These are shown in the first photograph. Proper tools make the job easy. Without them, you may ruin the stock.

(2) Don't sand or remove any outside wood until all hand fitting is complete. The barreled-action should be perfectly fitted and in place before shaping.

(3) Don't start fitting the action without a headless guide screw. You'll see how this works in the step-by-step picture story. The guide screw assures perfect alignment of the floor plate and action.

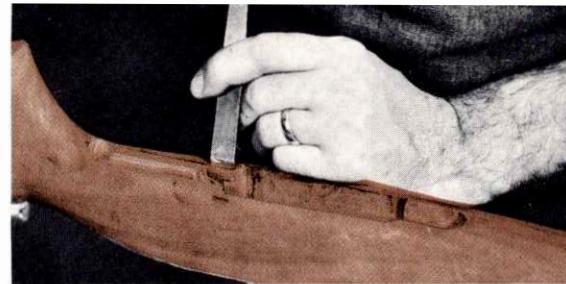
(4) Don't sand or use the wood rasp on any part of the inletting. The inletted parts need be no smoother than the chisels and gouges leave them.

(5) Don't work with dull tools. The sharper, the better!

STEP 1. Assemble Your Tools. Here is a basic list of tools you'll need to inlet a Bishop precision machine inletted stock. Other specially designed tools can be obtained from advertisers listed in the Rifleman, if you feel you need them. Left to right, (1) Headless guide screw. You should order this when you order your gunstock. (2) $\frac{5}{8}$ " straight chisel. (3) $\frac{1}{4}$ " straight chisel. Both chisels may be bought at any hardware store. (4) $\frac{3}{8}$ " straight gouge. (5) $\frac{1}{8}$ " straight gouge. (6) $\frac{3}{8}$ " bent gouge. (7) Scribe. Your hardware store will have this, too. (8) Screw driver. (9) Wood or rubber mallet — purchase at your hardware store. (10) Round wood rasp. (11) Cabinet maker's half-round rasp. Both rasps can be purchased at the hardware store or Sporting Goods dealer. (12) Wood vise. (13) Length of 2 x 4 board to support the end of the stock. Cover the edges of the vice and the top of the 2 x 4 with pieces of old carpeting, rubber cut from inner tube or something similar. The end of the 2 x 4 may be bolted temporarily to your workbench as we have done here. (14) Mixture of lamp black and oil. You use this to paint the action. Where it leaves marks on the stock shows where to cut.

To make the mixture, stir up the lamp black with a small amount of No. 10 motor oil. Pack cotton in a small jar and pour the mixture over it. The cotton should absorb all the liquid and should appear "dry." (15) Small paint brush for applying the lamp black mixture.

Notice the arrangement of the tools. By keeping them in this order — with rasps separate from chisels — you prevent the possibility of dulling your chisels.



STEP 2. Fitting the Floor Plate. First try the floor plate. All parts of the action should fit snugly. The ideal fit allows no more than the thickness of a cigarette paper between wood and metal. Bishop stocks are precision machine-inletted. Only minor hand fitting will be necessary.



STEP 3. Floor Plate Fitted and in place. You don't need to force it in—the easy pressure of your hand should be enough. You can tell when the floor plate is down all the way in the stock when blacking shows in the bottom cuts. Notice the excess wood on the outside of the stock. Bishop stocks are purposely designed with this extra wood so you can shape your stock to any desired style. But do not remove any of this outside wood until all hand fitting is complete.



STEP 4. Install Headless Guide Screw in the front tang.



STEP 5. Scribe Contour of Barrel on wood. Point the scribe slightly inward. Otherwise the barrel marks will be too wide. Mark lightly—no need to bear down on the scribe. Sometimes the barrel has a tendency to slide off-center. Be sure to hold it in line.



STEP 6. Enlarging Barrel Groove. Here is the only time you use the bent gouge. Take a small bite first to test the grain of the wood. Always cut with the grain. You may have to work one side of the barrel from the other direction. Notice how the left hand guides while the right pushes. You can see the scribe marks here — cutting will be done within these marks. Test the fit frequently. You want half of the barrel to fit into the groove.

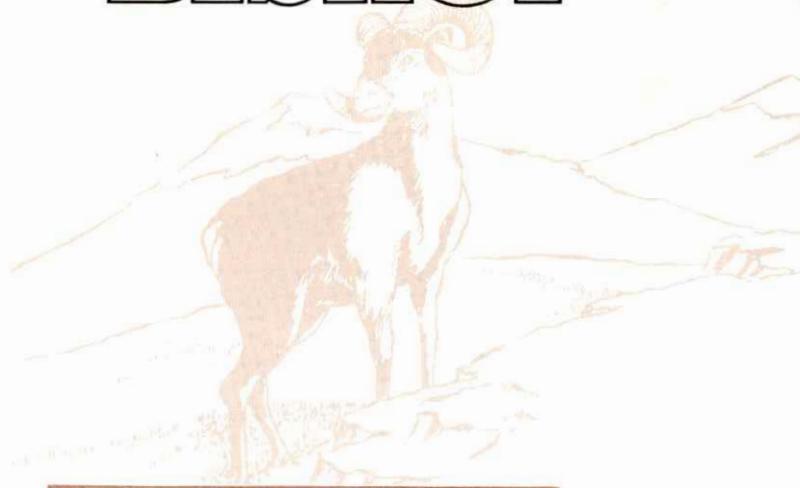


STEP 7. Most Critical Point of inletting is fitting the recoil shoulder. There should be perfect contact between wood and metal at this point. If there is any "play" here, the force of the recoil may split your stock. Place the action in the stock, strike it firmly with the mallet and see where the black marks show. You see here where blacking came off on the front of the recoil shoulder. Use the small straight chisel to cut straight down into the tang slot. Notice also the black marks along the rear tang. Use straight gouges to pare this down. Go slow and test the fit after each cut. As the action goes down, you'll need to scribe along the action and the rear tang, removing wood inside this line and where blacking shows. Also, as you fit the action, blacking may show up on the barrel groove, and you may need to take a little more wood out. Be sure to keep the barrel centered at all times.



STEP 8. Inletting Complete. You'll know when the job is done by the black marks. This shows the points where the action and barrel must hit. First, the barrel should touch 2 to 3 inches from the end of the stock, then float to recoil shoulder and should touch firmly all the way back to the rear tang. All that's needed now is to trim down the stock at the ejection port and notch for the bolt. Mark these spots with the scribe when the action is in place.

BISHOP "Semi Finished" SPORTSMAN'S STOCK



GRADES — PRICES

Leader	\$ 5.95
Leader white spacers.....	6.95
Superior	8.95
Imperial	11.95
Slightly fancy #5.....	17.50
Medium fancy #4.....	22.50
Fancy #3.....	27.50
Extra fancy #2.....	37.50
Deluxe fancy #1.....	47.50

All prices quoted in our catalog do not include postage.



On stocks for which forend cap is furnished, it is attached by means of a tenon and is hollow. The walls are about $\frac{1}{8}$ " thick and cannot be worked down to any great extent.



Every Bishop Semi-Finished Stock is precision inlaid to fit the action of the gun for which it is designed.

Enfield, British P-14 Cal. .303
 Enfield, U.S. 1917
 Husqvarna "Crown Grade"
 Husqvarna Swedish Mauser
 J. C. Higgins, M50
 J. C. Higgins, M51
 J. C. Higgins, M52
 Jap, .25 Arisaka
 Jap, .31 Arisaka
 Krag, U.S. 1898
 Marlin, M322
 Marlin, M455FN
 Mauser, G33/40
 Mauser, M93 (Spanish)
 Mauser, M94 (Swedish)

AVAILABLE FOR:

Mauser, M95 (Mexican)
 Mauser, M96 (Swedish)
 Mauser, M98 (with large receiver ring)
 Mauser, M98 Karbine (with small receiver ring)
 Mauser, 1924 (Jugoslav)
 Mauser, Magnum
 Mauser, F.N.
 Mauser, Magnum F.N.
 Mauser, Sako Magnum
 Mauser, Swedish Husqvarna
 Remington, M30-S
 Remington, M720
 Remington, M721
 Russian 7.62
 Sako, .222
 Sako, Magnum Mauser
 Springfield, U.S. 1903
 Springfield, U.S. 1903A3
 Springfield, U.S. 1922 M1 .22 Cal.
 Springfield, U.S. 1922 M2 .22 Cal.
 Terni, Italian M38
 Terni, Mannlicher Carcano Carbine
 Weatherby
 Winchester, M43
 Winchester, M54
 Winchester, M70



Figure 19

This is our pioneer stock featuring a Monte Carlo with cheekpiece for use with telescopic or iron sights. Note ample wood at all points where it is most needed to incorporate all the recognized important features. The forearm and cap will take the "Featherweight" to the heavier barrel type of sporting rifles. Grip is well curved and close in to the trigger cuts. The outside shaping allows for individuality of design, the cheekpiece is very full and can be shaped to any type illustrated in this catalog. The pull is 14" length. Machine semi-inlaid for action, magazine box and floor plate very tight allowing individuality in fitting. Barrel channel is $\frac{1}{2}$ " in width and can be worked to accommodate any type barrel installed on the particular make and model of rifle.

Tenite fittings are furnished as standard, in black, white or ivory. Contrasting spacers, black or white, optional in all grades except "Leader."

Also, available on request without the tenite cap so that plain or Schnobelle tip can be fashioned.

Available with cheekpiece for right or left-handed shooters.

Also available shaped only, without the action, magazine and floorplate cuts.

If desired, we will hand fit this stock to your rifle at additional cost of \$10.00, or hand fit to our shop rifle, \$7.50.

When ordering, be sure to state either "right-handed shooter" or "left-handed shooter."

BISHOP "Carver" SEMI-FINISHED RIFLE STOCKS



Figure 20

BISHOP "CARVER"

This is the pioneer stock featuring a Monte Carlo with cheekpiece for use with telescopic or iron sights. Note ample wood at all points where it is most needed to incorporate all the recognized important features. The forearm will take the "Featherweight" to the heavier type sporting rifles. Grip is well curved and close in to the trigger cuts. The pull is 14". Carver semi-inletted for action, magazine box and floor-plate, very tight allowing individuality in fitting. This stock does not have a barrel groove started.

The outside shaping is full which allows plenty of wood for individuality in contouring.

Tenite butt and pistol grip plates are furnished as

standard, in black, white, or ivory. Forend caps furnished unattached. Contrasting spacers, black or white, optional in all grades except "Leader".

These stocks are well shaped but have not been inletted on precision machines, and will require more handwork to fit the action and floor plate. The demand for these stocks does not warrant the tooling necessary for precision inletting. Our guarantee of satisfaction, of course, also applies to these stocks. Available with cheekpiece for right or left-handed shooter.

When ordering be sure to state either "right-handed shooter" or "left-handed shooter".

	GRADES — PRICES
Leader	\$ 5.95
Leader, white spacers.....	6.95
Superior	8.95
Imperial	11.95
Deluxe fancy #1.....	47.50

Slightly fancy #5.....	17.50
Medium fancy #4.....	22.50
Fancy #3.....	27.50
Extra fancy #2.....	37.50

All prices quoted in our catalog do not include postage.

AVAILABLE FOR:

BISHOP CARVER

Jap, Carcano	Remington M34
Krag, Norwegian	Ross, 1905
Lebel, French	Ross, 1910
Mannlicher-Schoenauer	Sako, L-57
Mathieu, Left-hand	Savage 1920
Mauser, Brevex Magnum	Savage M40 Super
Mauser G-43	Savage M340
Mauser 1888	Savage M342
Mauser 1889 (Belgiah)	Schultz & Larsen
Mauser G98/40	Springfield U.S. 45-70
Mauser Magnum	Walther, German .22
Newton	Winchester, M52

BISHOP "Western" SEMI-FINISHED SPORTER STOCK

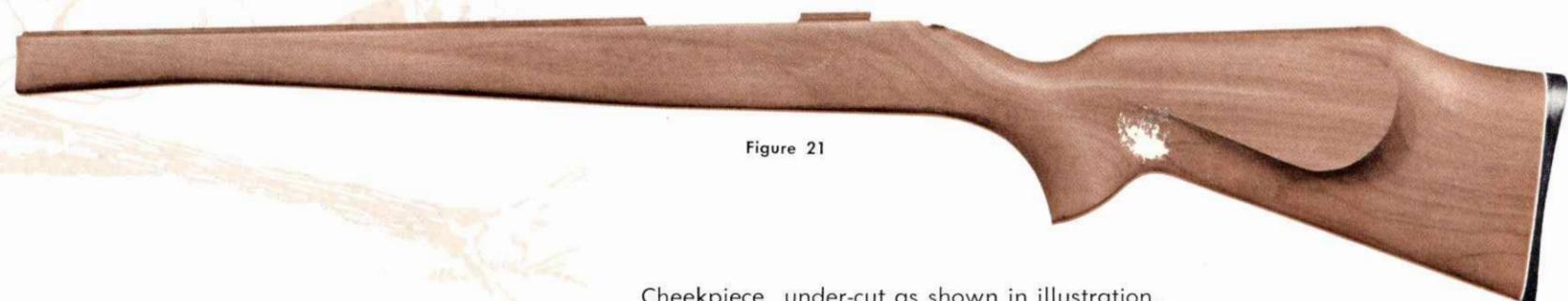


Figure 21

Cheekpiece under-cut as shown in illustration.

AVAILABLE FOR:

BISHOP WESTERN

Husqvarna, Swedish Mauser	Mauser 1924 (Jugoslav)
J. C. Higgins M50	Mauser Magnum
J. C. Higgins M51	Mauser FN
J. C. Higgins M52	Mauser Swedish Husqvarna
Marlin M322	Remington M721
Marlin M455FN	Remington M722
Mauser G33/40	Sako .222
Mauser M93 (Spanish)	Springfield U.S. 1903
Mauser M94 (Swedish)	Springfield U.S. 1903A3
Mauser M95 (Mexican)	Springfield U.S. 1922 M1
Mauser M96 (Swedish)	.22 Cal.
Mauser M98	Springfield U.S. 1922 M2
(with large receiver ring)	.22 Cal.
Mauser M98 Karbine	Weatherby
(with small receiver ring)	Winchester M70

BISHOP "WESTERN"

The ultimate in a lightweight stock, the Bishop "Western" stock is designed for the featherweight barrel. Note the slender hand-conforming forearm—and the absence of a plastic cap which characterizes this popular new style stock. Grip is well curved and close to the trigger. Outside shaping to minimum allowable on our profiling machines. Machine semi-inletted for action, magazine box and floorplate, very tight allowing for individuality in fitting. Barrel channel is $\frac{1}{2}$ " in width and can be worked to accommodate any type barrel installed on the particular make and model of rifle. The pull is 14" length.

Black, white or ivory tenite buttplate attached. Grip cap is furnished unattached as so many desire to

finish this stock without the grip cap. Contrasting spacers, black or white, optional in all grades except "Leader."

Available with cheekpiece for right or left-handed shooters.

Also available shaped only without the action, magazine and floorplate cuts.

If desired, we will hand fit this stock to your rifle at additional cost of \$10.00; hand fit to our rifle, \$7.50 additional.

When ordering, be sure to state either "right-handed shooter" or "left-handed shooter".

GRADES — PRICES

Leader	\$ 5.95	17.50
Leader, white spacers.....	6.95	22.50
Superior	8.95	27.50
Imperial	11.95	37.50
Deluxe fancy #1.....		47.50

All prices quoted in our catalog do not include postage.

BISHOP "Semi Finished" STOCKS AND FOREENDS FOR LEVER AND AUTOMATIC REPEATING RIFLES



	Monte Carlo Stock	Forearm
Leader	\$ 6.50	\$ 5.50
Superior	8.50	7.50
Imperial	10.50	9.50
#5 Slightly Fancy	12.50	11.50
#4 Medium Fancy	14.50	13.50
#3 Fancy	16.50	15.50
#2 Extra Fancy	22.50	17.50
#1 Deluxe Fancy	25.00	20.50

○ Additional charge of \$5.00 for metal fore-end liner.

(When ordering be sure to specify either "right-handed shooter" or "left-handed shooter".)

AVAILABLE FOR:

- British Lee-Enfield No. 1 Mk 1
- British Lee-Enfield No. 4 Mk 1
- British Lee-Enfield No. 4 Mk 1*
- British Lee-Enfield No. 5 Mk 1
- Marlin 39A
- Marlin 336
- Remington, M740
- Remington, M760
- Remington-Hepburn
- Savage, M99
- Stevens, M44½
- Winchester, M94
- Winchester, Hi-Wall

All prices quoted in our catalog do not include postage.

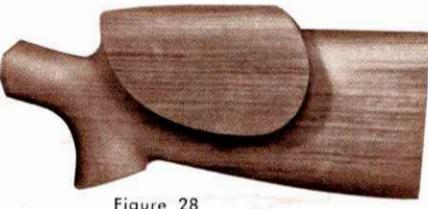


Figure 28



Figure 30



Figure 31



British Lee-Enfield Figure 32



Remington, M760

Figure 33



Remington, M740 Figure 34



Winchester, M94

Figure 35



Figure 36



Savage, M99 Figure 37

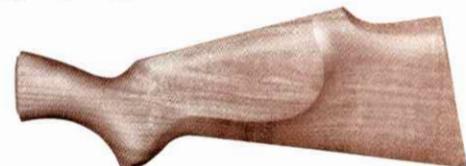


Figure 22

Savage, M99



British Lee-Enfield Figure 23



Remington, M760 M740 Figure 24



Figure 25
Remington, M740 M760

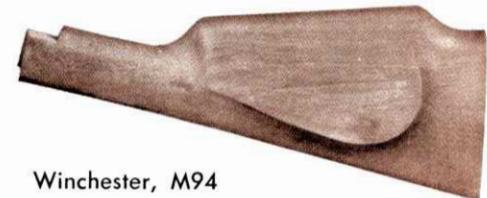


Figure 27

Winchester, M94

Cheekpieces are under-cut as shown in illustrations.

Bishop has designed this stock for use with either telescopic or iron sights. It features the Monte Carlo with cheekpiece, which you can build to the dimensions required for your sighting equipment.

BISHOP "Mannlicher" TYPE FULL LENGTH SEMI-FINISHED STOCK



Enfield, British P-14 Cal. .303
 Enfield, U.S. 1917
 J. C. Higgins, M50
 J. C. Higgins, M51
 J. C. Higgins, M52
 Jap, .31 Arisaka
 Jap, .25 Arisaka
 * Krag, Norwegian
 Krag, U.S. 1898
 * Mannlicher-Schoenauer
 Marlin, M322
 Marlin, M455FN
 * Mathieu, Left-hand

AVAILABLE FOR:

Mauser, G33/40
 Mauser, M93 (Spanish)
 Mauser, M94 (Swedish)
 Mauser, M95 (Mexican)
 Mauser M96 (Swedish)
 Mauser, M98 (with large receiver ring)
 Mauser, 1924 (Jugoslav)
 Mauser, FN
 Remington, M30-S
 Remington, M721
 Remington, M722
 Remington, M725

Sako, .222
 Savage, M110R
 Savage, M110L
 * Savage, M340
 Springfield, U.S. 1903
 Springfield, U.S. 1903A3
 Springfield, U.S. 1922 M1
 .22 Cal.
 Springfield, U.S. 1922 M2
 .22 Cal.
 Weatherby
 Winchester, M54
 Winchester, M70



Figure 38

BISHOP "MANNLICHER" TYPE FULL LENGTH STOCK

This stock can be made into the finest for mountain hunting as the full length stock protects the rifle barrel, particularly when carried on horseback with saddle scabbard.

These stocks are designed for use with barrels of a maximum length of 22". However, we do not believe it advisable to make the Mannlicher type stock for more than a 20" barrel. Machine semi-inleted for action, magazine box and floorplate, very tight allowing individuality in fitting. Barrel channel is 1/2" in width and can be worked to accommodate any type barrel installed on the particular make and model of rifle. The length of pull is 14".

Black, white or ivory tenite butt and grip plates furnished. Contrasting spacers, black or white, optional on all except "Leader" grade.

We also supply the machined and blued muzzle fitting shown, which sells for \$3.00. The prices of

the stocks include this muzzleband. This muzzleband is 1" in diameter and after it is carefully fitted, the forend should be worked down using band as the finished size at tip which will give a slim, neat forend. This stock is shipped with the grip plate and muzzle-band unattached.

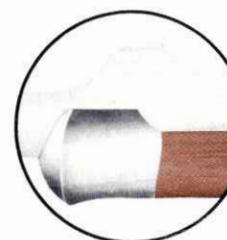
Available with cheekpiece for right or left-handed shooters.

If desired, we will hand fit this stock to your rifle at additional cost of \$18.00.

Also available shaped only, without the action, magazine and floorplate cuts.

When ordering be sure to state either "right-handed shooter" or "left-handed shooter".

* Made on carver machine. See Page No. 12 for explanation.



Bishop's New Schnobbe type steel muzzle cap for Mannlicher stocks. It holds barrel and forend firmly together, but allows for barrel expansion without binding. Will give that professional touch to your Mannlicher stock.

	Machine Inleted
Leader	\$11.50
Leader, White spacers.....	12.25
Superior	17.50
Imperial	20.50
Slightly fancy #5.....	32.50
Medium fancy #4.....	40.00
Fancy #3.....	47.50
Extra fancy #2.....	55.00
Deluxe fancy #1.....	62.50

All prices quoted in our catalog do not include postage.

BISHOP "Semi Finished" STOCKS FOR VARMINT SHOOTERS

Enfield, British P-14 Cal. .303
 Enfield, U.S. 1917
 Husqvarna, Swedish Mauser
 J. C. Higgins, M50
 Jap, .25 Arisaka
 Jap, .31 Arisaka
 Marlin, M322
 Marlin, M455FN
 Mauser, M93 (Spanish)
 Mauser, M94 (Swedish)
 Mauser, M95 (Mexican)
 Mauser, M96 (Swedish)

AVAILABLE FOR:
 Mauser, M98 (with large receiver ring)
 Mauser, 1924 (Jugoslav)
 * Mauser, Magnum
 Mauser, F.N.
 Mauser, Swedish Husqvarna
 Remington, M30-S
 * Remington, M37
 Remington, M721
 Remington, M722
 Remington, M725

Sako, .222
 Springfield, U.S. 1903
 Springfield, U.S. 1903A3
 Springfield, U.S. 1922 M1
 .22 Cal.
 Springfield, U.S. 1922 M2
 .22 Cal.
 Weatherby
 Winchester, M43
 * Winchester, M52
 Winchester, M54
 Winchester, M70

All prices quoted in our catalog do not include postage.

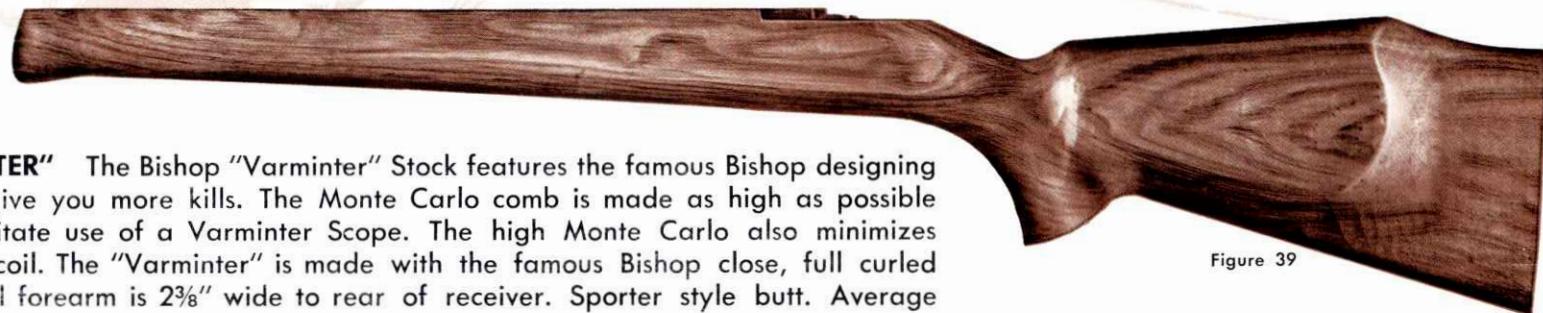


Figure 39

BISHOP "VARMINTER" The Bishop "Varminter" Stock features the famous Bishop designing — field proved to give you more kills. The Monte Carlo comb is made as high as possible in the rear to facilitate use of a Varminter Scope. The high Monte Carlo also minimizes the effect of the recoil. The "Varminter" is made with the famous Bishop close, full curled grip. The beavertail forearm is 2 $\frac{3}{8}$ " wide to rear of receiver. Sporter style butt. Average weight of the finished stock is 3 $\frac{1}{2}$ lbs.

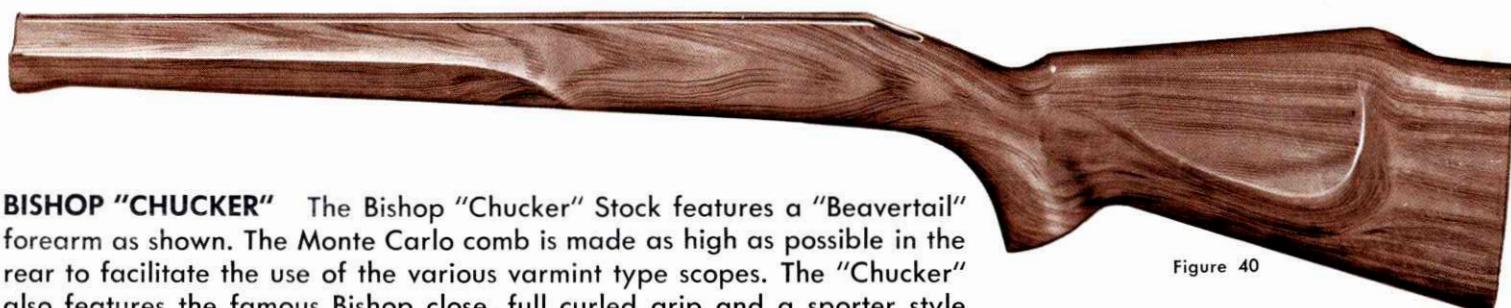


Figure 40

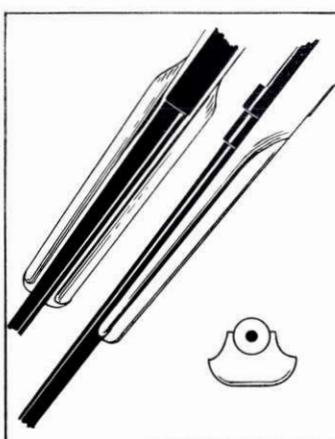
BISHOP "CHUCKER" The Bishop "Chucker" Stock features a "Beavertail" forearm as shown. The Monte Carlo comb is made as high as possible in the rear to facilitate the use of the various varmint type scopes. The "Chucker" also features the famous Bishop close, full curled grip and a sporter style buttstock.

Many of our customers who like a "Beavertail" forend type stock for their hunting rifles buy this stock also.

Weight of finished stock is 2 $\frac{3}{4}$ lbs. average.

(When ordering be sure to state whether "right-handed shooter" or "left-handed shooter".)

* Made on carver machine. See Page 12 for explanation.



Leader	Machine Inleted
Superior	\$11.50
Imperial	17.50
	20.50

BISHOP "Alaskan" STYLE 90% FINISHED SPORTER STOCKS



100% Machine Inleted,
Cheekpiece Shaped

AVAILABLE FOR:

- | | |
|---|---------------------------|
| Mauser, M93 (Spanish) | Remington, M721 |
| Mauser, M94 (Swedish) | Remington, M722 |
| Mauser, M95 (Mexican) | Remington, M725 |
| Mauser, M96 (Swedish) | Savage, M110R |
| Mauser, M98
(With large receiver ring) | Savage, M110L |
| Mauser, F. N. | Springfield, U. S. 1903 |
| | Springfield, U. S. 1903A3 |



Figure 41

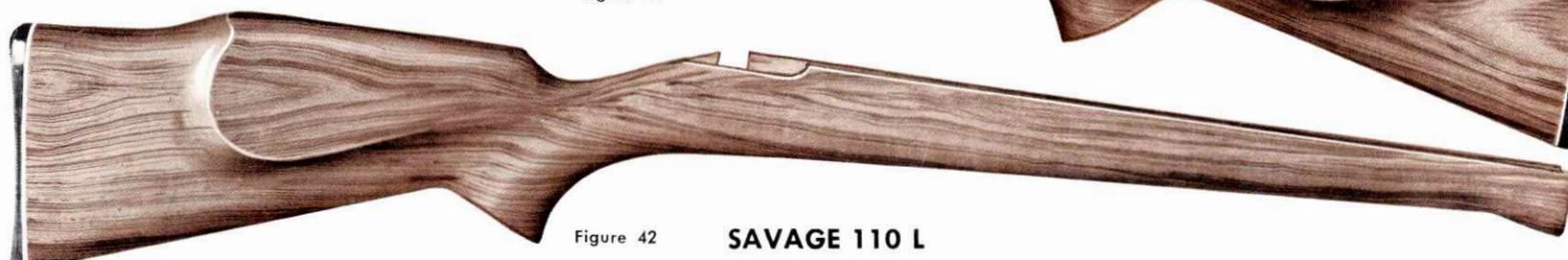


Figure 42

SAVAGE 110 L

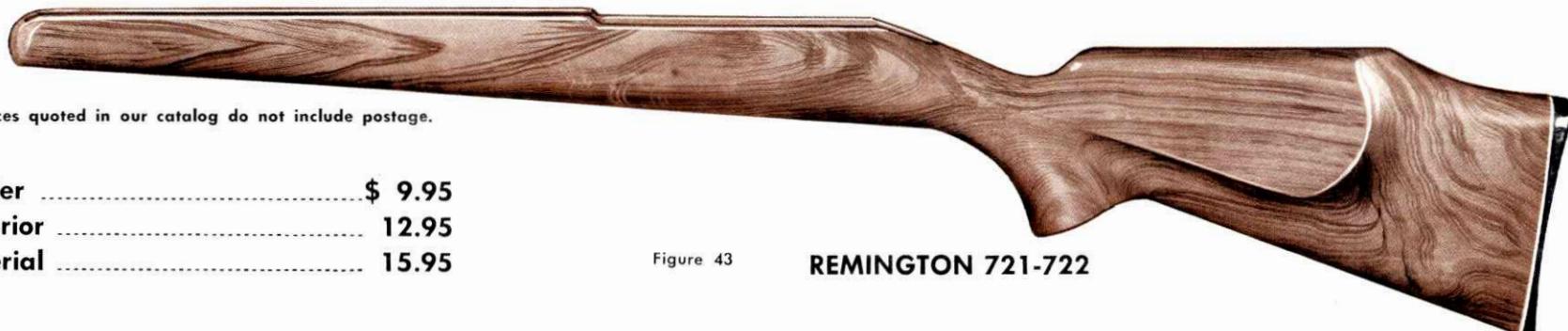


Figure 43

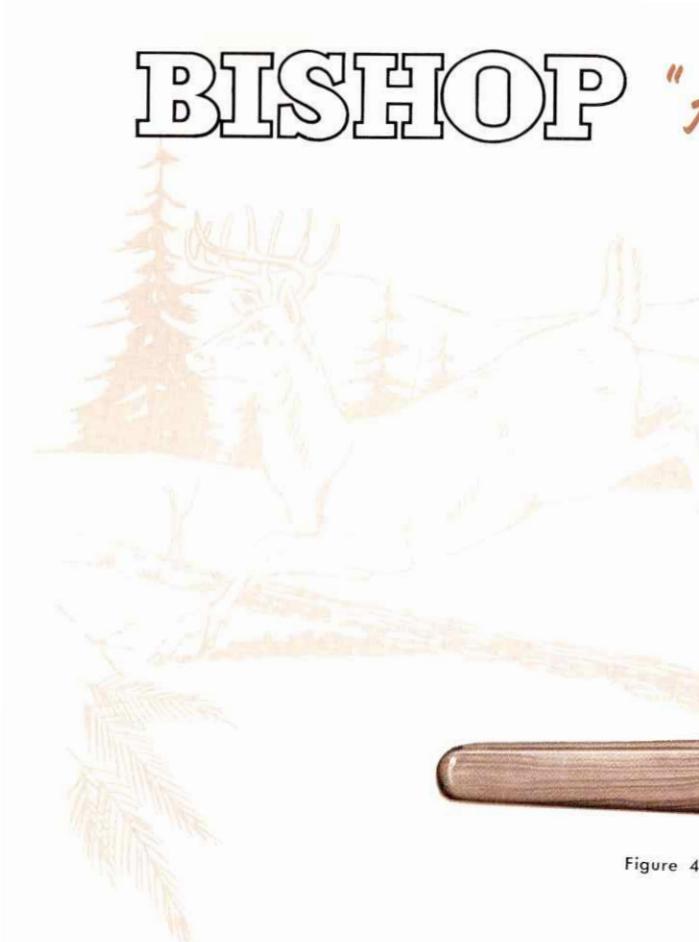
REMINGTON 721-722

All prices quoted in our catalog do not include postage.

Leader	\$ 9.95
Superior	12.95
Imperial	15.95

BISHOP

"Alaskan" **STYLE 90% FINISHED SPORTER STOCKS**



This stock is designed for the shooter who, because of lack of time or other reasons, wants only to spend the minimum amount of time and skill in making a stock. It is completely machine inletted so that all that is necessary is to bolt the barreled action and floorplate into the stock to assemble the action in the stock.

The comb is high enough for scope sighting equipment — if iron sights are used the comb can be lowered by removing the excess wood with a wood rasp. The cheekpiece is fully shaped as shown. Some rasping and sanding on the outside and apply the finish and you have a beautiful stock with all the features unobtainable on the factory equipped rifle.

The Alaskan weighs between $2\frac{1}{4}$ and 3 lbs., depending on the density of the wood.

For the Model 98 Mauser the barrel channel is inletted for the step barrel with sight sleeve removed.

The 1903A3 Springfield is also known as the Remington Springfield and the Smith-Corona Springfield but all of these rifles fit the same stock.

Available for right-handed shooters only, except for the Model 110L Savage which is a left-handed shooter's stock. When ordering stocks for the Remington Model 725 and Savage 110R and 110L, specify whether your rifle is the short or long action version of these models.

All prices quoted in our catalog do not include postage.

Figure 44

F. N. MAUSER



Figure 45

SPRINGFIELD 1903 - A3

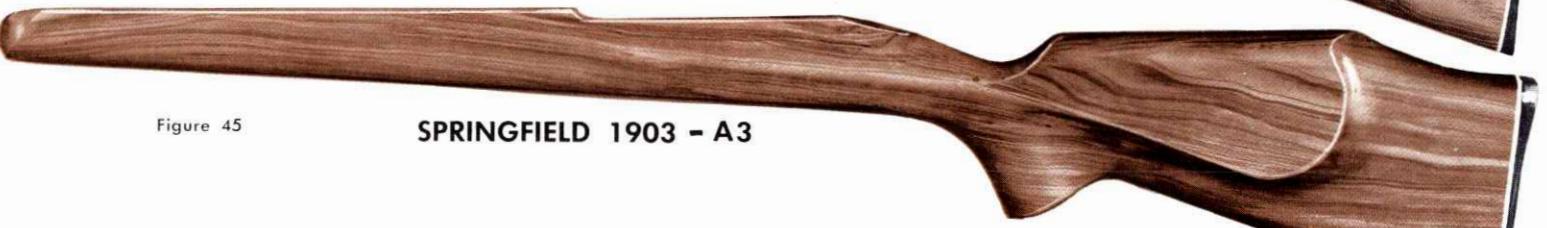
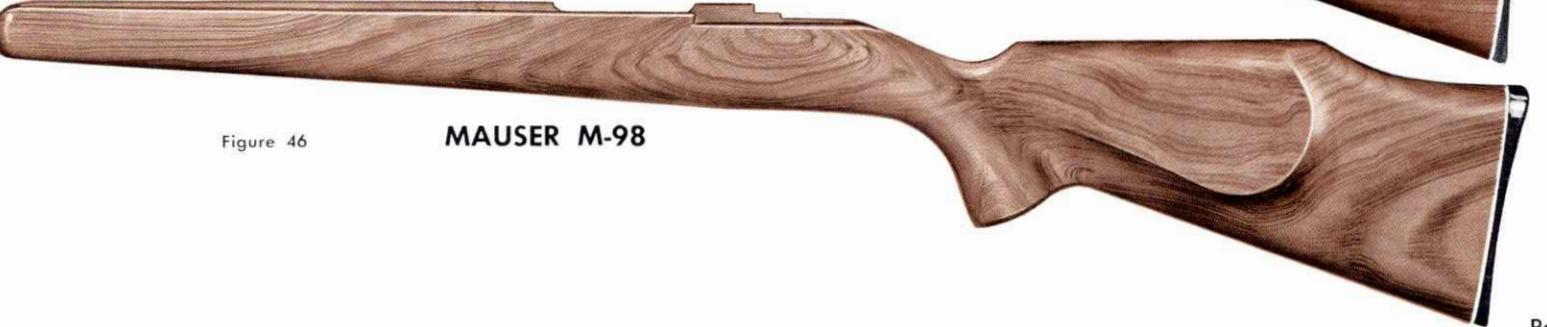


Figure 46

MAUSER M-98



BISHOP

IS THE ONE STOCKMAKER WHO HAS SHOTGUN ACCURACY IN MIND WHEN DESIGNING SHOTGUN STOCKS ESPECIALLY FOR YOU

HOW SHOULD A SHOTGUN FIT?

Good fit and good design of the shotgun stock and forend are of such enormous importance to the shotgun shooter that it would be hard to exaggerate them. No matter how good a shot the shooter is—he will lose birds if the comb of his stock is one-eighth inch too high or too low, or too thick or too thin.

The reason the shotgun stock is relatively so much more important to the shooter than the stock of a rifle is that in shotgun shooting he has so little time to work with in getting the gun on target. Also, in shotgun shooting, the comb of the stock must line up the shooter's head so that his eye acts as the rear sight and is placed in the proper position relative to the bead on the end of the barrel. In rifle shooting the shooter has a front and rear sight to line up which is comparatively easy. BISHOP designs stocks with cheekpieces to give the shooter every advantage in proper sighting position on every shot.

For general field shooting and skeet, the comb of the stock should be high enough so that if the cheek is pressed *hard* against the comb the eye will look right down the barrel.

In trap or fast-rising birds in the field, the comb should be high so that most of the barrel can be seen when sighting.

Shooters vary—a stock too low will tend to shoot under the target—one too high will shoot over it.

BISHOP Monte Carlo Stocks are designed particularly for the shooter who likes for the shot pattern to go high to intercept the rising target.

BISHOP "Texan" Stocks are designed primarily for the man who because of his size needs a stock which enables him to be on target when he brings the gun up, without squirming to get his head down while the target flies off.

A well designed forend should be full hand fitting, so that the shooter can easily and speedily point the gun at the target, and also to help absorb and dampen the shock of the recoil. BISHOP designed forends have these important features.

The forend of most pump action shotguns is just a little or entirely too far out for a proper hold at a point just beyond the gun's "balance" position. BISHOP has designed the extension type forend to correct this deficiency. Most shooters, after using this type forend, will use no other, as they find "pumping" the gun is much easier, which makes for increased accuracy and greater shooting ease.

BISHOP Monte Carlo FINISHED SHOTGUN STOCKS



Figure 47



Figure 48

These same stocks available semi-finished see page 26

AVAILABLE FOR:

Browning, Automatic
 Browning, American
 Browning, Light "12"
 Browning, "Sweet Sixteen"
 Browning, Double Automatic
 Ithaca, M37
 Remington, M10
 Remington, M11
 Remington, M11 "Sportsman"
 * Remington, M11-48
 * Remington, M11-48 "Sportsman"
 Remington, M17
 Remington, M29
 Remington, M31
 Remington, M58
 Remington, M870
 Remington, M878
 Savage, M720
 Savage, M745
 Winchester, M1911-SL
 Winchester, M12
 Winchester, M25
 Winchester, M42
 Winchester, M50

Bishop Monte Carlo Style Stocks are designed particularly for the shooter who likes for the shot pattern to go high to intercept the rising target. These stocks are available with either right or left-hand cheekpiece, or if you desire, we can make these stocks without cheekpiece.

The Monte Carlo is furnished for a standard shotgun, without rib, with a drop of 1 $\frac{1}{8}$ " at point of comb, 1 $\frac{1}{8}$ " at Monte Carlo and 2 $\frac{1}{2}$ " at heel. The maximum pull is 14"; however, an additional

inch can be obtained by the installation of a recoil pad, at an additional cost. Any shorter pull is optional. Any reasonable variation from the above Monte Carlo dimensions is optional; however, we are limited by the drawbolt hole in some makes of shotguns.

Bishop designed forends are slightly larger than the factory designed forends, for the reason that we feel shotgun accuracy requires a hand-filling forend to properly point the shotgun.

Not Checkered	Monte Carlo Stock	Standard Forend	Extension or Beavertail Forend
Superior	\$20.50	\$ 8.50	\$10.00
Checkered			
Superior	22.50	9.50	12.00
Imperial	25.00	11.50	14.00
#5 Slightly Fancy	27.50	13.50	16.00
#4 Medium Fancy	30.00	16.00	18.50
#3 Fancy	35.00	20.50	23.00
#2 Extra Fancy	40.00	23.00	25.50
#1 Deluxe Fancy	45.00	25.50	28.00

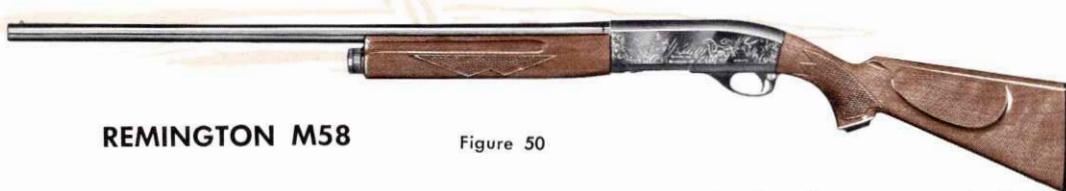
When ordering please specify the make, model, gauge and serial number of your shotgun.
 Also note on order whether "left-handed shooter" or "right-handed shooter".

All prices quoted in our catalog do not include postage.

BISHOP "Texan" FINISHED SHOTGUN STOCKS AND FORENDS



These same stocks available semi-finished see page -26



REMINGTON M58

Figure 50

Bishop "Texan" Stocks are designed primarily for the shooter who because of his size needs a stock with greater drop than the factory puts on his gun.

The extreme drop at heel that we are able to give on this stock is 3 $\frac{1}{4}$ "; however, there are some stocks

Browning, Automatic	Remington, M29
Browning, American	Remington, M31
Browning, Light "12"	Remington, M58
Browning, "Sweet Sixteen"	Remington, M870
Browning, Double Automatic	Remington, M878
Ithaca, M37	Savage, M720
Remington, M10	Savage, M745
Remington, M11	Winchester, M1911-SL
Remington, M11 "Sportsman"	Winchester, M12
* Remington, M11-48	Winchester, M25
* Remington, M11-48 "Sportsman"	Winchester, M50
Remington, M17	

AVAILABLE FOR:

Browning, Automatic	Remington, M29
Browning, American	Remington, M31
Browning, Light "12"	Remington, M58
Browning, "Sweet Sixteen"	Remington, M870
Browning, Double Automatic	Remington, M878
Ithaca, M37	Savage, M720
Remington, M10	Savage, M745
Remington, M11	Winchester, M1911-SL
Remington, M11 "Sportsman"	Winchester, M12
* Remington, M11-48	Winchester, M25
* Remington, M11-48 "Sportsman"	Winchester, M50
Remington, M17	

* Additional charge of \$4.00 for metal forend liner.

Data you furnish us on Bishop's Fitting Chart will help us to understand your shooting problems and enable us to build a stock to fit you perfectly.



WINCHESTER M12 Figure 49

on which because of the drilled hole for the drawbolt this extreme drop cannot be furnished.

Bishop designed forends are slightly larger than the factory designed forends, for the reason that we feel shotgun accuracy requires a hand-filling forend to properly point the shotgun.

Not Checkered

Superior

Stock
\$18.00

Standard
Forend
\$ 8.50

Extension or
Beavertail Forend
\$10.00

Checked

Superior

20.50

9.50

12.00

Imperial

23.00

11.50

14.00

#5 Slightly Fancy

25.50

13.50

16.00

#4 Medium Fancy

28.00

16.00

18.50

#3 Fancy

33.00

20.50

23.00

#2 Extra Fancy

38.00

23.00

25.50

#1 Deluxe Fancy

43.00

25.50

28.00

When ordering please specify the make, model, gauge and serial number of your shotgun.
Also note on order whether for "left-handed shooter" or "right-handed shooter".

BISHOP

FINISHED "Standard"

SHOTGUN STOCKS AND FORENDS

Bishop Standard Finished Shotgun Stocks are conventional in style and dimensions, and by that we mean that they are built to replace the factory stock on your gun with Bishop features that can be applied to a conventional type stock. The dimensions of this stock are 1½" at point of comb, 2½" at heel, with a maximum pull of 14", which can be increased to 15" by the installation of a recoil pad, at additional cost.

Bishop designed forends are slightly larger than the factory designed forends, for the reason that we feel shotgun accuracy requires a hand-filling forend to properly point the shotgun.

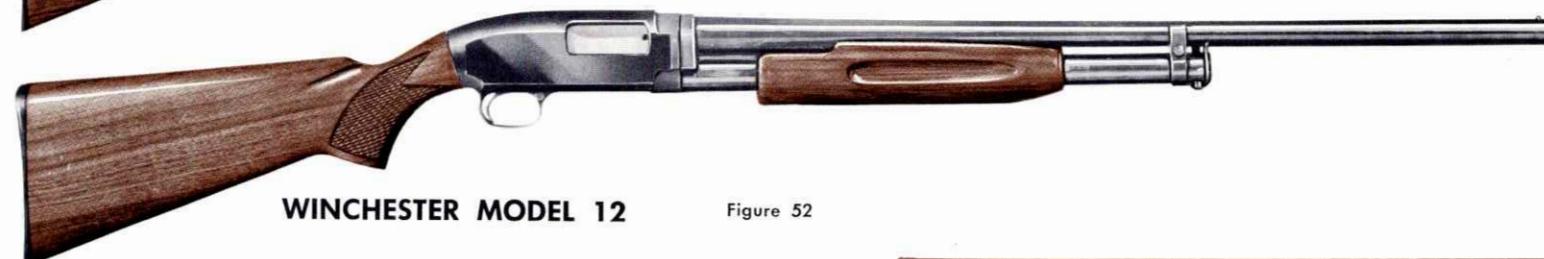
When ordering please specify the make, model, gauge and serial number of your shotgun.

These same stocks available semi-finished see page -26-27



REMINGTON MODEL 11

Figure 51



WINCHESTER MODEL 12

Figure 52

	Stock	Standard Forend	Extension or Beavertail Forend
Not Checkered			
Superior	\$13.50	\$ 8.50	\$10.00
Checkered			
Superior	15.50	9.50	12.00
Imperial	18.00	11.50	14.00
#5 Slightly Fancy	20.50	13.50	16.00
#4 Medium Fancy	23.00	16.00	18.50
#3 Fancy	28.00	20.50	23.00
#2 Extra Fancy	33.00	23.00	25.50
#1 Deluxe Fancy	38.00	25.50	28.00

AVAILABLE FOR:

Browning, Automatic	Remington, M29
Browning, American	Remington, M31
Browning, Light "12"	Remington, M58
Browning, "Sweet Sixteen"	Remington, M870
Browning, Double Automatic	Remington, M878
Ithaca, M37	Savage, M720
Remington, M10	Savage, M745
Remington, M11	Winchester, M1911-SL
Remington, M11 "Sportsman"	Winchester, M12
* Remington, M11-48	Winchester, M25
* Remington, M11-48 "Sportsman"	Winchester, M42
Remington, M17	Winchester, M50
	Winchester, M97

* Additional charge of \$4.00 for metal forend liner.



Figure 53



Figure 54

BROWNING OVER AND UNDER

Bishop has designed this Monte Carlo Stock with the trap shooter particularly in mind.

(Highest dimension available is 1 $\frac{1}{8}$ " at comb, 2 $\frac{1}{8}$ " at heel.)

This stock is available for right or left-handed shoot-

ers and we particularly recommend the extension forend, in either beavertail or regular, for this gun.

It will be necessary for you to send your shotgun to us for fitting, as we build this stock on your shotgun only. It is available for either the 12 or 20 gauge super-posed shotguns.

	Stock	Standard Forend	Extension or Beavertail Forend
Superior	\$45.00	\$15.00	\$25.00
Imperial	50.00	20.00	30.00
#5 Slightly Fancy	55.00	25.00	35.00
#4 Medium Fancy	60.00	30.00	40.00
#3 Fancy	65.00	35.00	45.00
#2 Extra Fancy	70.00	40.00	50.00
#1 Deluxe Fancy	75.00	45.00	55.00

(When ordering be sure to specify whether "right-handed" or "left-handed shooter".)

BISHOP

FOR BETTER BALANCE, BETTER SCORES

MORE KILLS...

Stock It Yourself...IT'S EASY!

25% OF A GUN'S ACCURACY DEPENDS ON THE STOCK. If your gun feels awkward, if you're missing too many good shots—don't blame the gun. Blame the stock! Standard rifles and shotguns are made with standard stocks. But shooters vary. Only a custom stock, tailored to your reach and balanced to feel free and easy in your hands, can give you the sure confidence you need for high scores and more kills.

Custom-tailor your own stock, to fit you — and get that extra accuracy you want! You'll probably be amazed how easy it is. With a Bishop precision machine-inletted stock, most of the fitting has already been done for you. Only minor adjustments to your action will be necessary.

A FEW "DON'TS"

First, before starting, a few "don'ts."

- (1) Don't attempt to inlet a stock without the proper tools. These are shown in the first photograph. Proper tools make the job easy. Without them, you may ruin the stock.
- (2) Don't sand or remove any outside wood until all hand fitting is complete. The barreled-action should be perfectly fitted and in place before shaping.
- (3) Don't work with dull tools. The sharper, the better!



Figure 56



PUSH REAR TANG into stock, as shown here. There is seldom any fitting needed at all, with Bishop precision machine inletted shotgun stocks. If any trimming is needed, it will be very minor. Blacken the metal and proceed as for a rifle, cutting only small amount of wood away until a fit is obtained.

We have plenty of wood here; because of the variation of tang you may have to remove some.

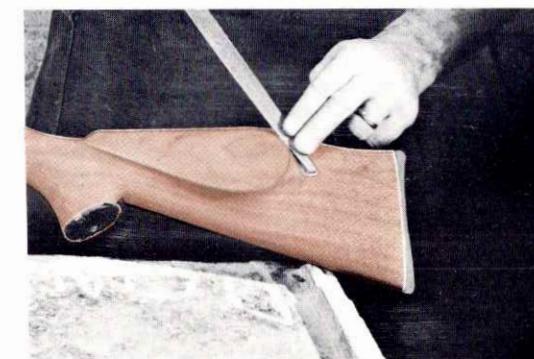


FORCE STOCK AND ACTION together firmly, so that metal is tight against stock. Then tighten rear tang screw with a long handled screwdriver. See the excess wood showing around outside? When you finish the stock, you'll want to work this down flush with the metal. Bishop allows this extra wood on the outside so you can shape your stock to any desired contours.



Figure 55

SLIP FOREND ON. No fitting necessary!



SHAPING is a matter of personal preference. You can use a plane on the cheekpiece and the wood rasp on curved surfaces. Follow with sanding, then finish with a good oil like G-B LinSpeed Oil for a waterproof, hand rubbed finish.

BISHOP "Semi Finished" SHOTGUN STOCKS AND FORENDS

AVAILABLE FOR:

Browning, Automatic	Remington, M17
Browning, American	Remington, M29
Browning, Light "12"	Remington, M31
Browning, "Sweet Sixteen"	Remington, M58
Browning, Double Automatic	Remington, M870
Ithaca, M37	Remington, M878
Remington, M10	Savage, M720
Remington, M11	Savage, M745
Remington, M11 "Sportsman"	Winchester, M1911-SL
* Remington, M11-48	Winchester, M12
* Remington, M11-48 "Sportsman"	Winchester, M25
	Winchester, M42
	Winchester, M50
	Winchester, M97

All prices quoted in our catalog do not include postage.

* Additional \$4.00 charge for the metal liner on this forend.

When ordering, please specify the make, model, gauge and serial number of your shotgun.

Also note on order whether for "right-handed shooter" or "left-handed shooter".

Cheekpieces are under-cut as shown in illustrations.

Figure 60 STANDARD

Figure 61 EXTENSION

Figure 62 STANDARD

Figure 63 BEAVERTAIL



MONTE CARLO



Figure 57

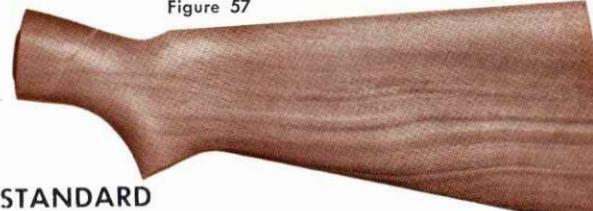


Figure 58

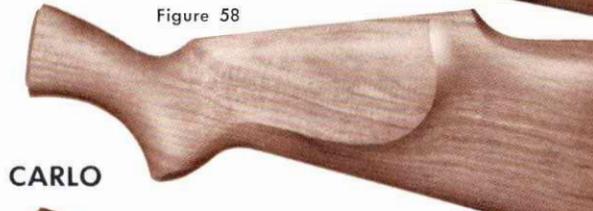
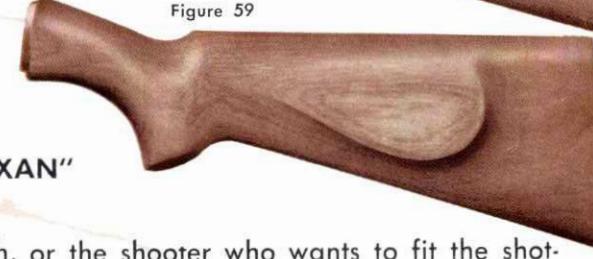


Figure 59



Bishop makes available for the gunsmith, or the shooter who wants to fit the shotgun stock to himself, the basic stocks which feature the Standard, Monte Carlo and "Texan" Style Stocks.

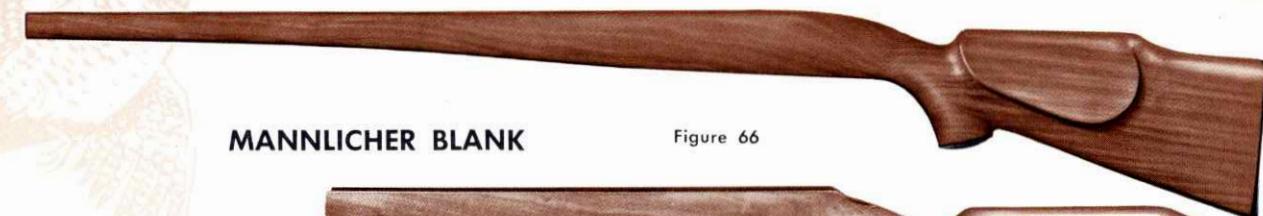
As you can note from the photos on Page 25, together with the illustrations of the stocks and forends, there is very little hand work required to fit these stocks. Bishop designed forends are slightly larger than the factory designed forends, for the reason that we feel shotgun accuracy requires a hand-filling forend to properly point the shotgun.

	Standard Stock	Monte Carlo Stock	'Texan' Stock	Standard Forend	Extension or Beavertail Forend
Leader	\$ 5.00	\$ 6.50	\$ 5.50	\$ 3.50	\$ 5.50
Superior	6.50	8.50	7.50	5.50	7.50
Imperial	8.50	10.50	9.50	7.50	9.50
#5 Slightly Fancy	10.50	12.50	11.50	9.50	11.50
#4 Medium Fancy	12.50	14.50	13.50	11.50	13.50
#3 Fancy	14.50	16.50	15.50	13.50	15.50
#2 Extra Fancy	20.50	22.50	21.50	15.50	17.50
#1 Deluxe Fancy	22.50	25.00	24.00	17.50	20.50

BISHOP

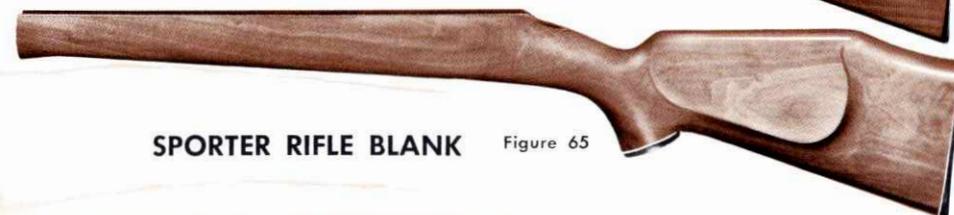
Profiled

RIFLE AND SHOTGUN BLANKS



MANNLICHER BLANK

Figure 66



SPORTER RIFLE BLANK

Figure 65



VARMINTER RIFLE BLANK

Figure 64



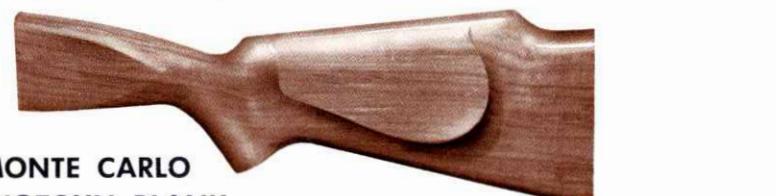
.22 CAL. RIFLE BLANK

Figure 67



BEAVERTAIL FOREND

Figure 68



MONTE CARLO
SHOTGUN BLANK

Figure 69

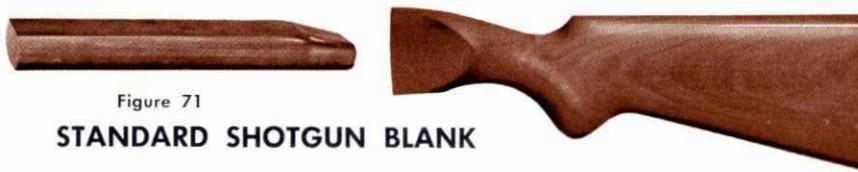


Figure 71

STANDARD SHOTGUN BLANK

Figure 70

These stocks are well shaped but have not been inlotted for the actions. They are offered as an accommodation for those who have experience, to inlet their actions to these profiled blanks. They are offered in the same high grade walnut which our other lines carry and, for their purpose are well designed stocks.

	Standard Shotgun	Monte Carlo Shotgun	Forend	.22 Cal. Rifle	Large Cal. Rifle	Mannlicher & Varminter
Leader	\$ 2.00	\$ 6.00	\$ 2.00	\$ 3.95	\$ 4.95	\$ 10.50
Superior	3.00	7.00	3.00	4.95	6.95	15.50
Imperial	4.00	8.50	4.00	6.95	9.95	20.50
#5 Slightly Fancy	5.00	10.00	5.00	10.00	15.00	30.00
#4 Medium Fancy	7.50	12.50	7.50	12.50	20.00	37.50
#3 Fancy	10.00	15.00	10.00	15.00	25.00	45.00
#2 Extra Fancy	12.50	20.00	12.50	20.00	35.00	52.50
#1 Deluxe Fancy	15.00	25.00	15.00	25.00	40.00	55.00

All blanks except the Standard Shotgun and the forend are furnished with cheekpiece for right or left-handed shooters.

When ordering be sure to specify either "right-handed shooter" or "left-handed shooter".

BISHOP "Hand Carved" RIFLE AND SHOTGUN STOCKS



Prices Quoted
on Request

Figure A

Figure B

Figure C

Following are pictures showing various designs of custom wood carving which may be carved on any finished stocks and forends. In requesting prices, refer to figure number.

BISHOP "Hand Carved" RIFLE AND SHOTGUN STOCKS

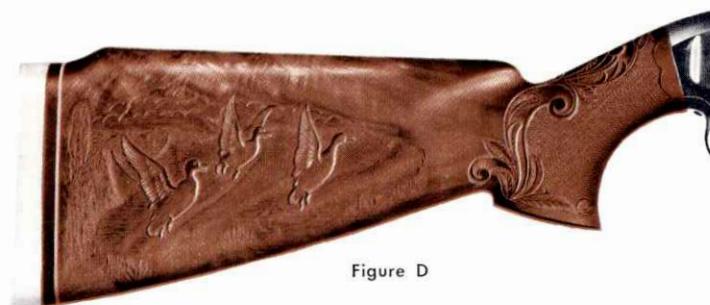


Figure D

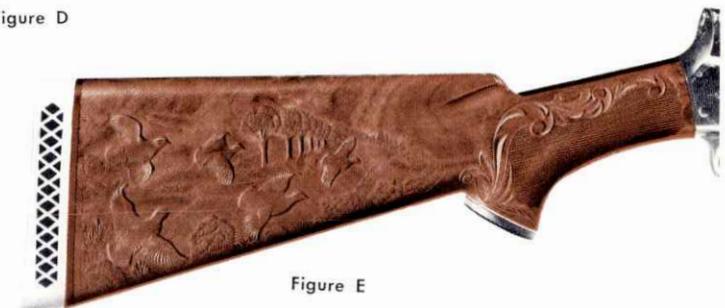


Figure E

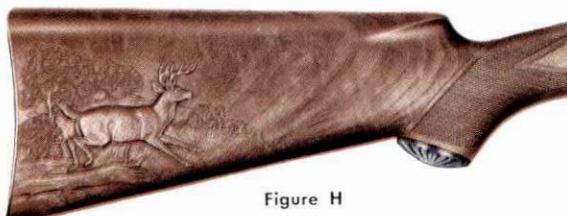


Figure H



Figure F

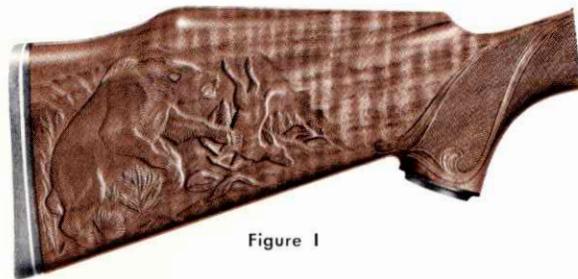


Figure I

Prices Quoted
on Request



Figure G

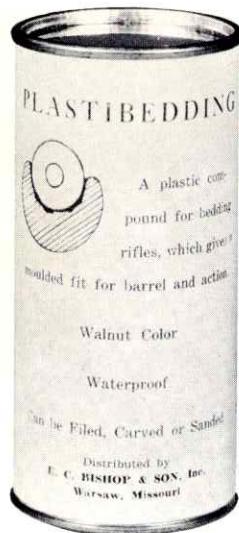
Accessories and Finishes

PLASTIBEDDING

An Aid to Better Shooting!

A plastic compound for bedding rifles, which gives a moulded fit for barrel and action. Waterproof, walnut Color. Permanent but can be replaced. Can be filed, carved or sanded. Rapid and easy to apply. Simplifies inlets. Increases accuracy. Adheres to wood — becomes a part of the stock. "PLASTIBEDDED" rifles hold their zero.

Enough for one rifle... \$2.50



HEADLESS SCREW GUIDE PINS FOR INLETTING



This is the guide pin mentioned in our instructions for fitting a rifle stock. You will find it useful for holding action straight with floorplate while inletting and it will give you a much more accurate fit. When ordering a stock we would suggest you include one of these pins with your stock.

Price, each \$.35

"Many of our customers either do not have the time or equipment to do a good checkering job and prefer to send their stocks to us to checker, after they have shaped and fitted them to their rifles. Our charge for this service, for the Standard Checkering on rifle stocks is \$7.50 and for Deluxe Checkering \$10.00."

BISHOP STOCK FINISH



The result of several years research in gun stock finish by well known paint and varnish chemists. The ingredients are of the highest quality; and the finish as it is today has been improved from time to time. It is packed in two containers; one filler and one finish. The quantity is sufficient for finishing at least two stocks.

Price is per set \$1.00

Price each per jar..... .55

Famous **GB LIN-SPEED REAL OIL FINISH**



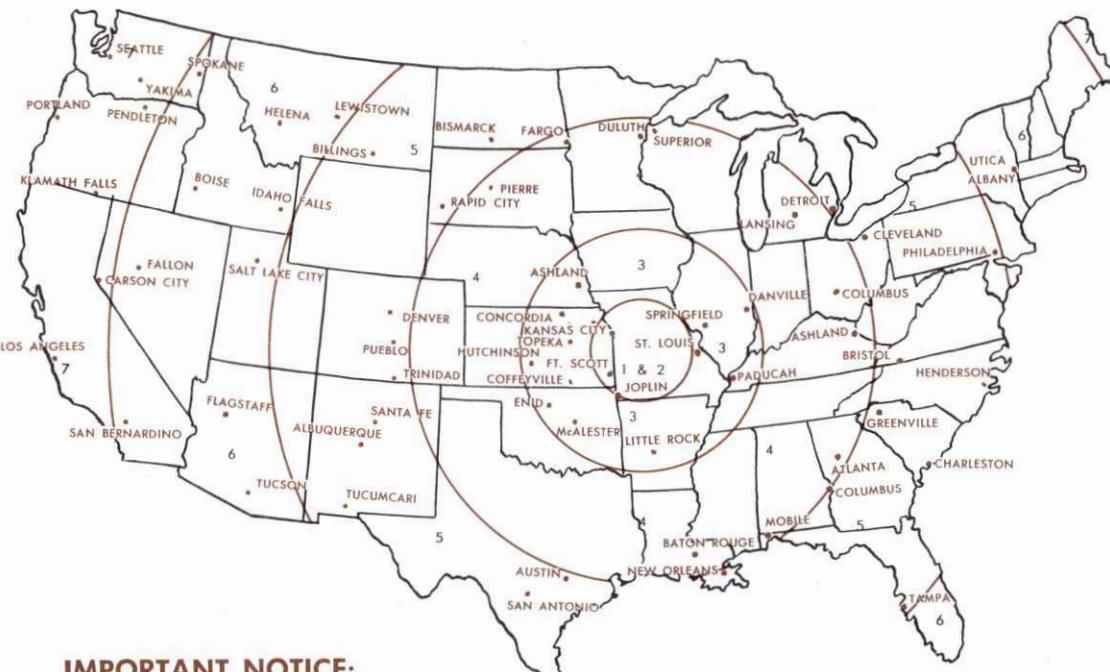
For a proud future with valued gun stocks — there's nothing else like it. Genuine kettle-boiled linseed gun-stock finishing oil. Gives your stock the deep, rich luster that lasts and lasts. Makes new stocks more beautiful; makes old stocks look like new! Try it . . . and you'll never use anything else.

Price, each **\$1.00**

Set containing GB Lin-Speed Oil and Bishop Filler,
Price per set..... 1.50

HOW TO ORDER FROM

BISHOP



IMPORTANT NOTICE:

The chart shown below is compiled using postal rates in effect July 1, 1959. Any subsequent changes by the Post Office Department would affect shipping rates. Please check your local postmaster.

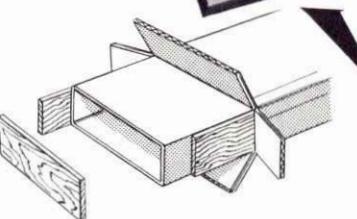
HANDLING AND GUARANTEED DELIVERY CHARGES

Value of Parcel	Fee
Not over \$ 10.00.....	.10c
Not over \$ 50.00.....	.20c
Not over \$100.00.....	.30c
Not over \$200.00.....	.40c

Zone Number - - -	1 & 2	3	4	5	6	7
Item	Weight					
Sporter	4#	\$.35	\$.39	\$.45	\$.54	\$.64
Mannlicher	4#	.35	.39	.45	.54	.64
Western	3#	.31	.34	.38	.45	.52
Varminter	5#	.39	.44	.52	.63	.76
Challenger	6#	.43	.49	.59	.73	.88
Laminated Targets	10#	.59	.70	.87	1.10	1.36
Finished Stock and Rifle	14#	.75	.90	1.14	1.47	1.84
Shotgun Buttstock	3#	.31	.34	.38	.45	.52
Shotgun Forend	2#	.27	.29	.31	.36	.40
Finished Buttstock and Forend and Shotgun	14#	.75	.90	1.14	1.47	1.84
						2.28

We will ship to you C.O.D. if you request and the following C.O.D. rates will apply:

C.O.D. FEES			
\$0.01 to \$5.00.....	.30c	\$50.01 to \$100.00.....	.80c
\$5.01 to \$10.00.....	.40c	\$100.01 to \$150.00.....	.90c
\$10.01 to \$25.00.....	.60c	\$150.01 to \$200.00.....	\$1.00
\$25.01 to \$50.00.....	.70c		



ORDERING AND SHIPPING INSTRUCTIONS

1. Be sure the gun is UNLOADED!
2. Write a letter giving us complete details of the stock you want: the make, model number and caliber or gauge of your gun; the type and grade of wood; details of the fittings, etc. All dimensions will be furnished standard, unless otherwise specified.
3. When shipping your gun to us, be sure it is carefully boxed and be sure to REMOVE THE BOLT from the rifle, wrap the bolt carefully and tie the package to the rifle. (Postal regulations require that the bolt be taken out of the action when shipping rifles.)
4. Please add shipping costs. See map on page 31 for rates from Warsaw to your home. On shipments other than parcel post, route via Sedalia, Mo.
5. Please send remittance with order. Or, if you prefer, we will ship C.O.D.
6. We would prefer that you ship your gun to us by Parcel Post, as there is no Express Office in Warsaw, Missouri. Should you ship your gun to us by Express, have it routed via Sedalia, Missouri, and include charges of \$2.10 in your remittance for truck line delivery charge from Sedalia to Warsaw.

Prices Effective September 1, 1959—Prices subject to change without notice.
Prices do not include postage.

REINFORCED SHIPPING CASES

Because so many of our customers have found it difficult to locate proper shipping boxes, we will be glad to send you a specially-reinforced box, which you can use for sending us your rifle or shotgun to be restocked. The price is \$1, plus postage for 4 lbs. from Warsaw to your home.

SPECIAL NOTICE ABOUT CUSTOM WORK

We are very anxious to give the best possible service on all our stocks, but since we cannot anticipate individual requirements, delivery time on Custom stocks can only be estimated, and not always guaranteed. A suitable blank needed for your special job may not be immediately available, particularly if special fancy wood is called for, or certain accessories may not be at hand.

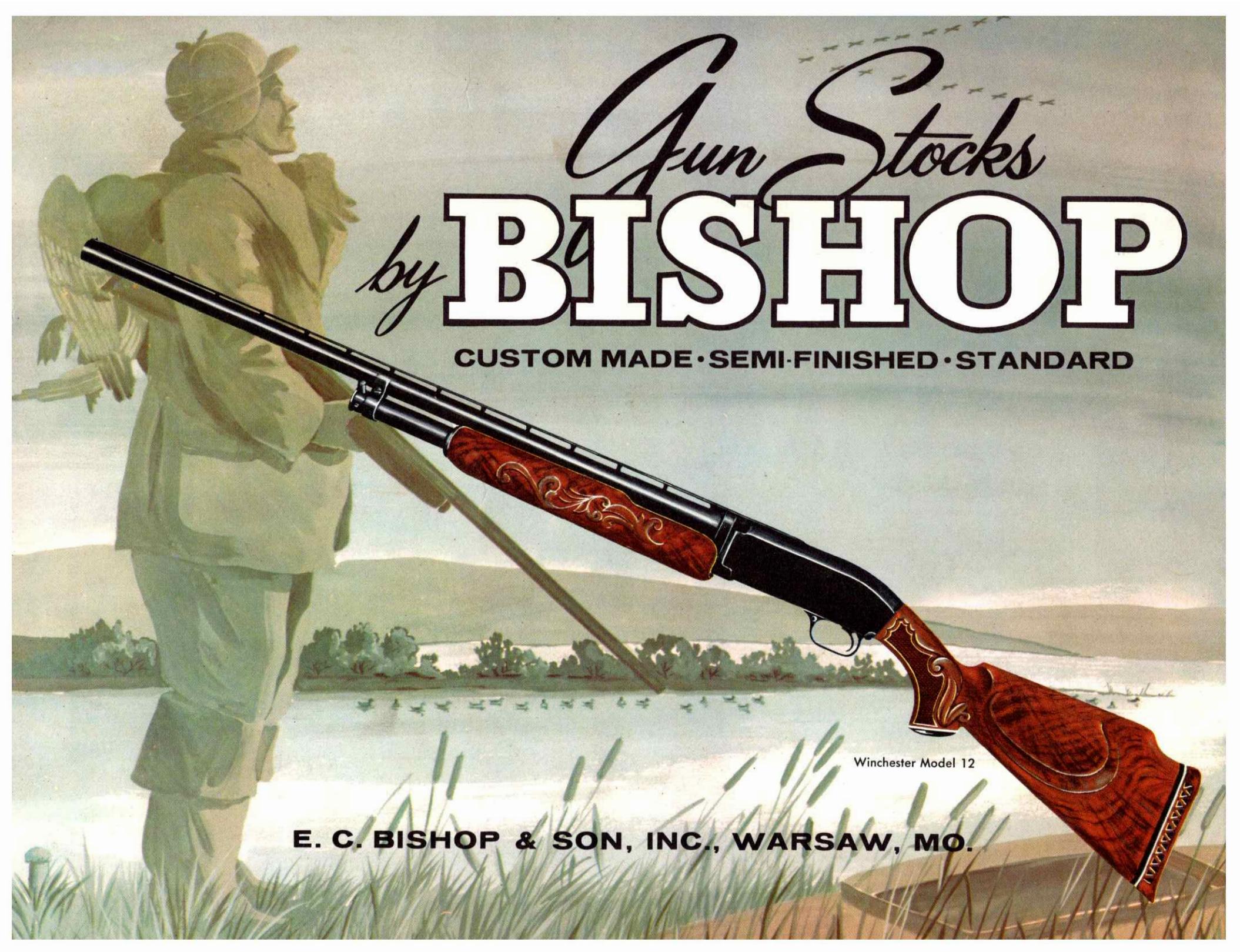
Since a custom gunstock is almost entirely made by hand, by expert stock makers, any unavoidable loss of work time by these men may delay delivery on certain jobs that require their special skills.

It is beyond the scope of this catalog to list all the various items of accessories we carry, such as Slings, Swivels, Swiss Bent Needle Files, Recoil Pads, Steel Butt and Grip Plates, etc., but we have these items, as advertised in the leading sports magazines, available for our customers at the regularly advertised prices, or they may write to us for quotations on the accessory and its installation.

Many of our customers do not have either the time or equipment to do a good checkering job and prefer to send their stocks to us to checker, after they have shaped and fitted them to their rifles. Our charge for this service, for the Standard Checkering on rifle stocks is \$7.50 and for Deluxe Checkering \$10.00.

Bishop Products are available at Better Sporting Goods Stores and Gunsmiths. If yours doesn't have them — order direct from E. C. Bishop & Son, Inc., Warsaw, Mo.

Prices quoted on request



Gun Stocks
by **BISHOP**

CUSTOM MADE • SEMI-FINISHED • STANDARD

Winchester Model 12

E. C. BISHOP & SON, INC., WARSAW, MO.